

UltraVac™

PATENTED

Controls for Modulating CORAYVAC® Infrared Heating Systems

Installation Manual



WARNING

Improper installation, adjustment, alteration, service or maintenance can result in death, injury or property damage. Read the Installation, Operation and Service Manual thoroughly before installing or servicing this equipment.

Installation must be done by an electrician qualified in the installation and service of control systems for heating equipment.

Installer

Please take the time to read and understand these instructions prior to any installation. Installer must give a copy of this manual to the owner.

Owner

Keep this manual in a safe place in order to provide your service technician with necessary information.



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SECTION 1: INTRODUCTION

1.1 Safety



Your Safety is Important to Us!
This symbol is used throughout the manual to notify you of possible fire, electrical or burn hazards. Please pay special attention when reading and following the warnings in these sections.

Installation, service and annual inspection of controller must be done by an electrician qualified in the installation and service of control systems for heating equipment.

Installation, service and annual inspection of heater must be done by a contractor qualified in the installation and service of gas-fired heating equipment.

Read this manual carefully before installation, operation, or service of this equipment.

The appliance must be applied and operated under the general concepts of reasonable use and installed using best building practices.

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

Children should be supervised to ensure that they do not play with the appliance.

For optimum heater performance and safe heating conditions, inspect and maintain heater(s) before every heating season and as necessary. Also, know and maintain heater clearances to combustibles, see heater Installation, Operation and Service Manual for further details. If you require additional manuals, contact your ROBERTS GORDON® independent distributor or Roberts-Gordon LLC at (716) 852-4400, (800) 828-7450 or at www.robertsgordon.com.

1.2 Safety Labels and Their Placement

Product safety signs or labels should be replaced by the product user when they are no longer legible. Please contact Roberts-Gordon LLC or your ROBERTS GORDON® independent distributor to obtain replacement signs or labels. See *Page 3, Figure 1 through Page 7, Figure 5*.

1.3 California Proposition 65

In accordance with California Proposition 65 requirements, a warning label must be placed in a highly visible location on the outside of the equipment (i.e., near equipment's serial plate). See label placement drawing on *Page 3, Figure 1* for label location. Avoid placing label on areas with extreme heat, cold, corrosive chemicals or other elements. To order additional labels, please contact Roberts-Gordon LLC or your ROBERTS GORDON® independent distributor.

1.4 What is ROBERTS GORDON® ULTRAVAC™?


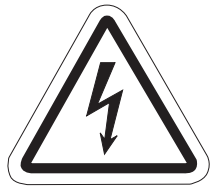
The ROBERTS GORDON® ULTRAVAC™ is a micro-processor based control package designed for modulating control of CORAYVAC® heaters based on outdoor temperatures.

This controller is capable of giving control outputs to one vacuum pump and three heating zones. The controller also features inputs which are used for indoor and outdoor signal condition monitoring.

For the overall view of connected components for ROBERTS GORDON® ULTRAVAC™, see *Page 8, Figure 6*.

System status and settings are viewed and altered from a PC (not supplied) running ROBERTS GORDON® ULTRAVAC™ Software.

1.5 General Requirements

 DANGER

Electrical Shock Hazard
Disconnect electric before service.
Controller must be properly grounded to an electrical source.
Failure to follow these instructions can result in death or electrical shock.

The ROBERTS GORDON® ULTRAVAC™ series of controllers are supplied pre-configured for use with ROBERTS GORDON® CORAYVAC® infrared heating equipment only. Failure to comply with the installation instructions and configuration may invalidate the

ROBERTS GORDON® ULTRAVAC™ limited warranty. See *Page 64, Section* .

ROBERTS GORDON® ULTRAVAC™ Software requires a PC (not supplied) running Windows® 95 or higher, with a Pentium® class processor and at least 64k of RAM.

The controller, variable frequency drive, burners, repeater, pump and outside air blower must be electrically grounded in accordance with the National Electrical Code® ANSI/NFPA 70 - latest revision.

Before proceeding with the installation of the controller, it will be necessary to check that the following points have been considered:

1.6 CORAYVAC® Design Requirements

CORAYVAC® burners shall be CRV B-6, B-8, B-9, B-10 or B-12 burners.

CORAYVAC® systems designed shall have **minimum** radiant pipe length and 1.5 - 2.0 feet per flow unit of tailpipe length.

-OR-

CORAYVAC® systems designed shall have **recommended** radiant pipe length and 1.2 - 1.5 feet per flow unit of tailpipe length. See the CORAYVAC® Design Manual (P/N 127500NA) for minimum and recommended radiant pipe length.

1.7 Example Site Layout

Page 16, Figure 7 is an example layout for a building where ROBERTS GORDON® ULTRAVAC™ will be used to control the infrared heating systems shown. The layout consists of three zones of ROBERTS GORDON® ULTRAVAC™.

1.8 Control Board and Sensor Power

The power supply for all sensors is from the “+32 V” terminal on the control board. Power for the control board is 24 V provided by the relay board.

FIGURE 1: ULTRAVAC™ Controller Label Placement

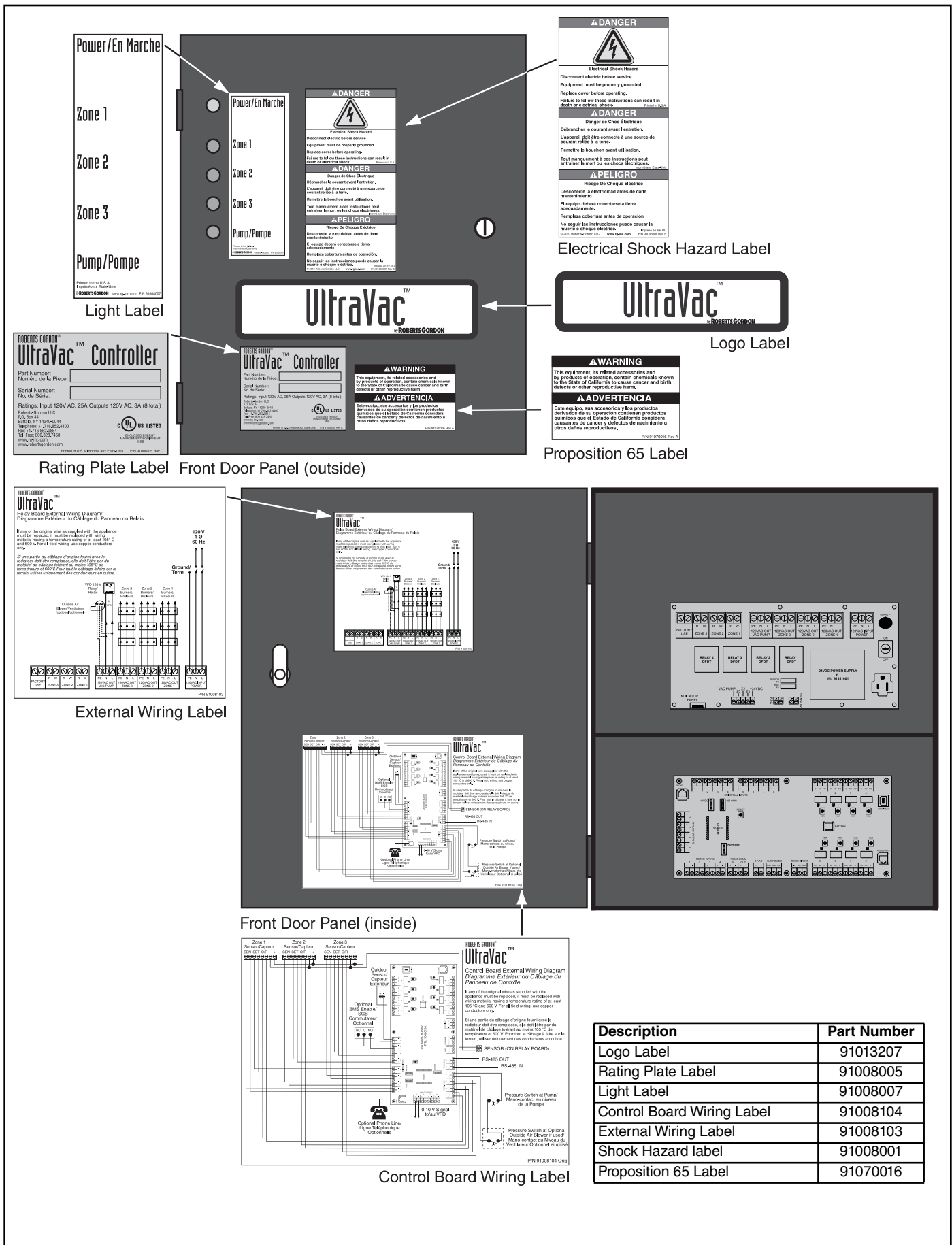


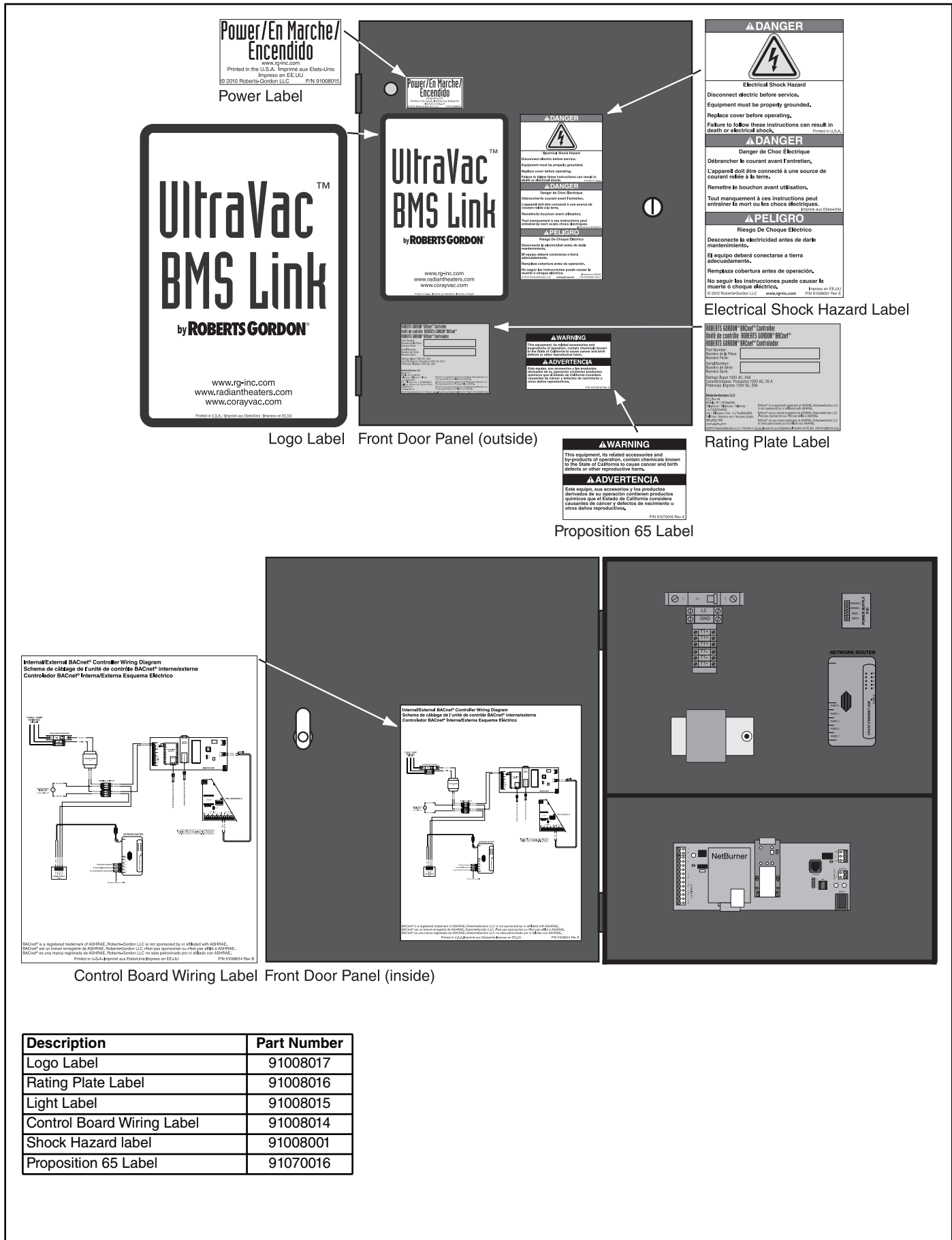
FIGURE 2: ULTRAVAC™ BMS Link Controller Label Placement


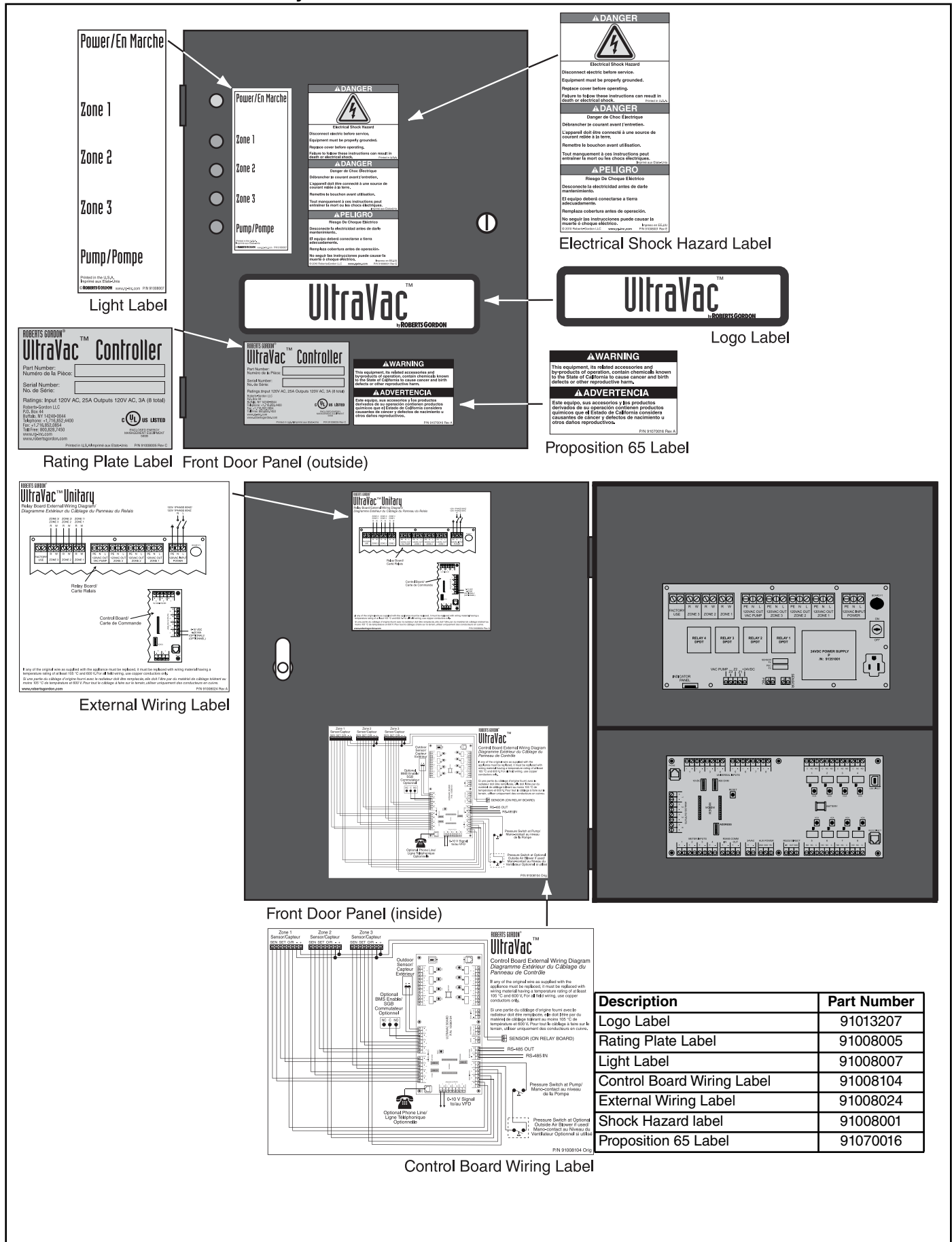
FIGURE 3: ULTRAVAC™ Unitary Controller Label Placement

FIGURE 4: VFD Label Placement

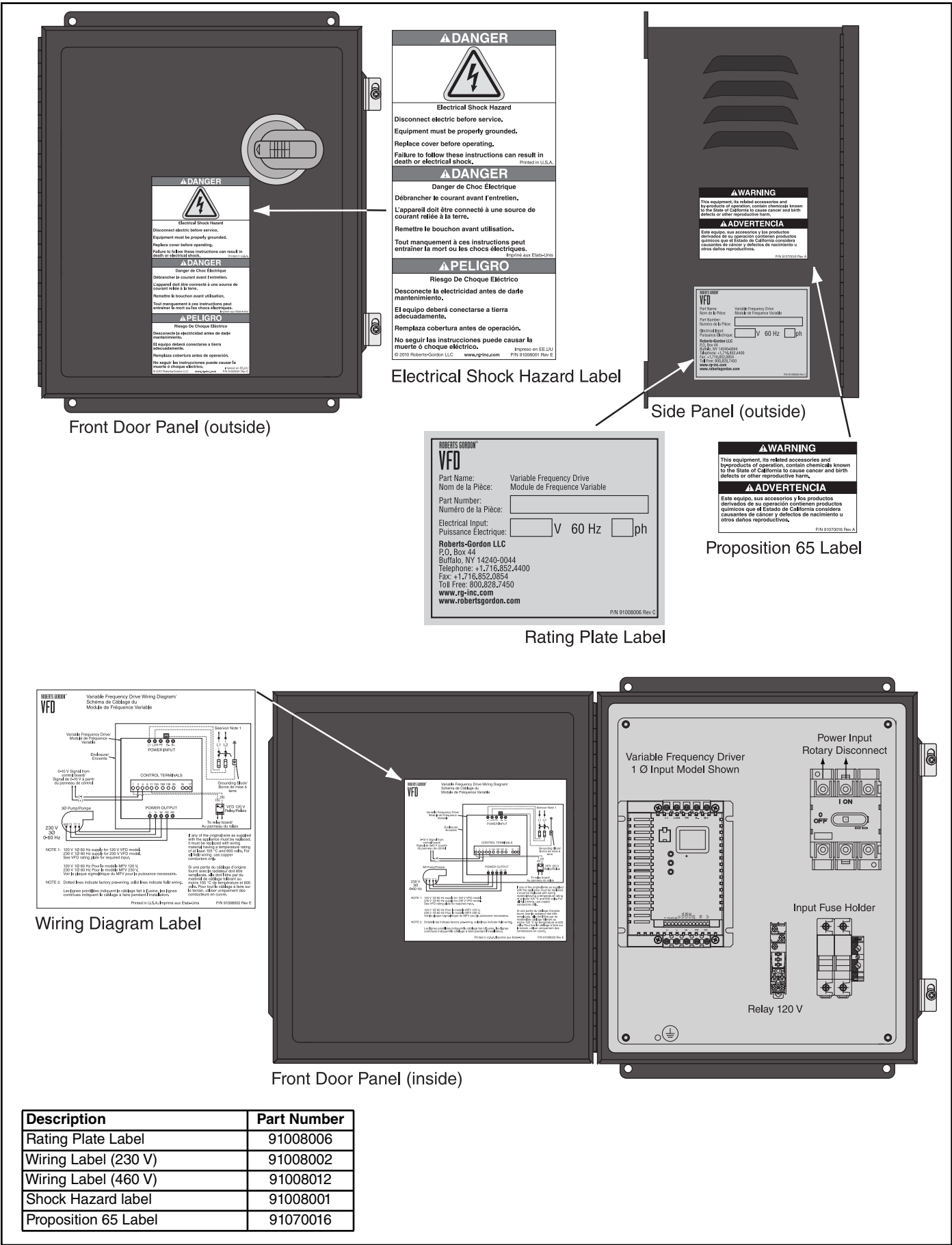


FIGURE 5: Repeater Label Placement

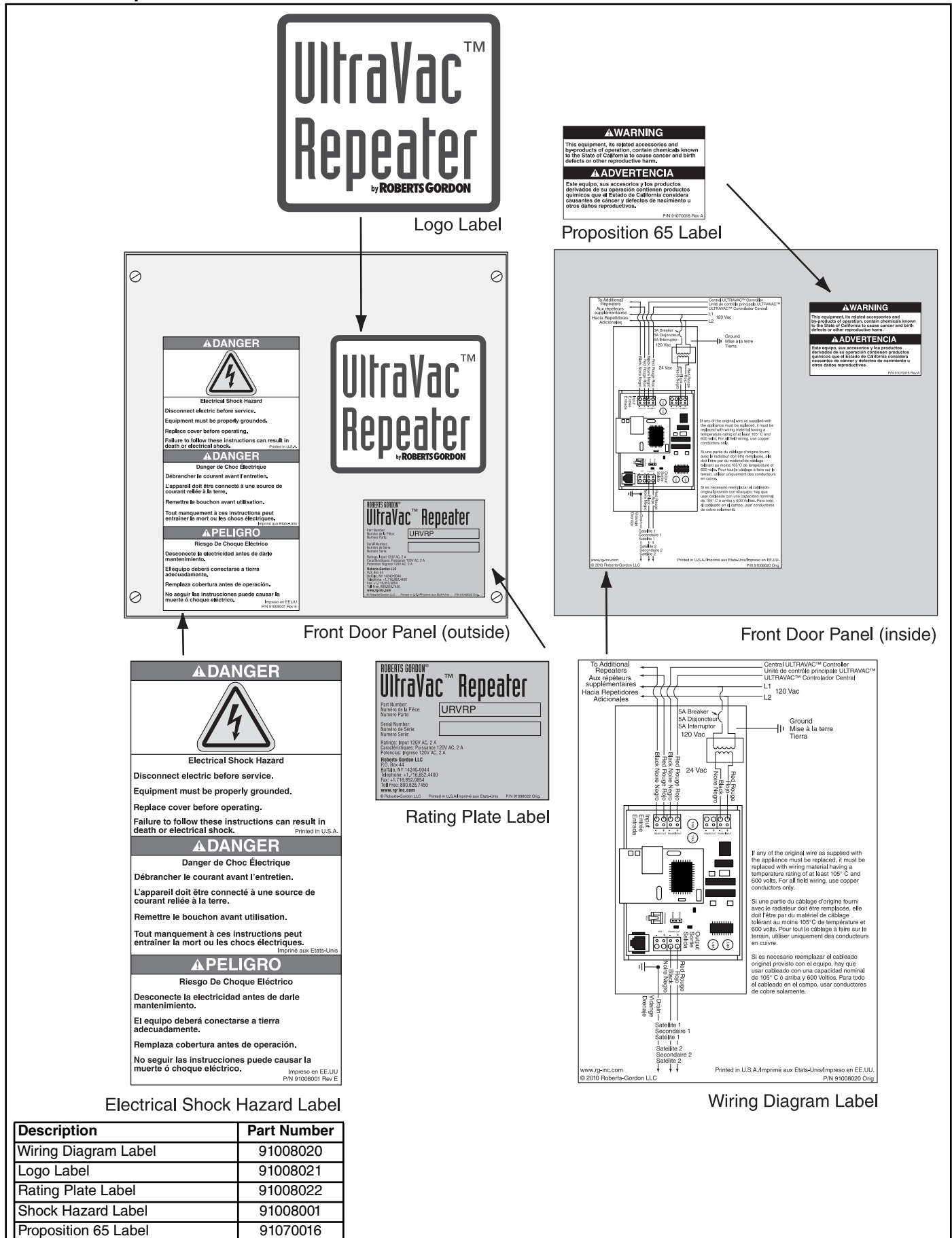
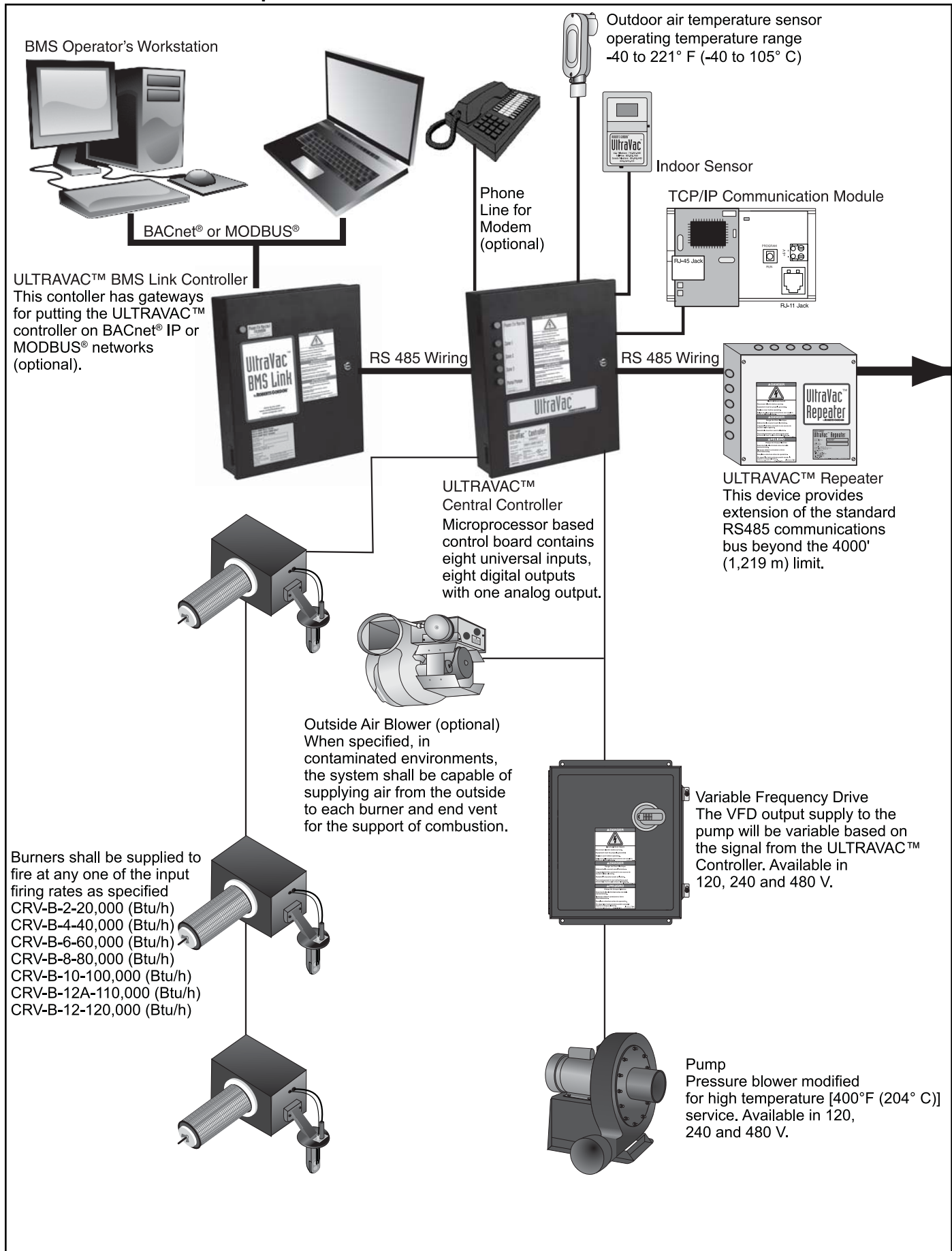
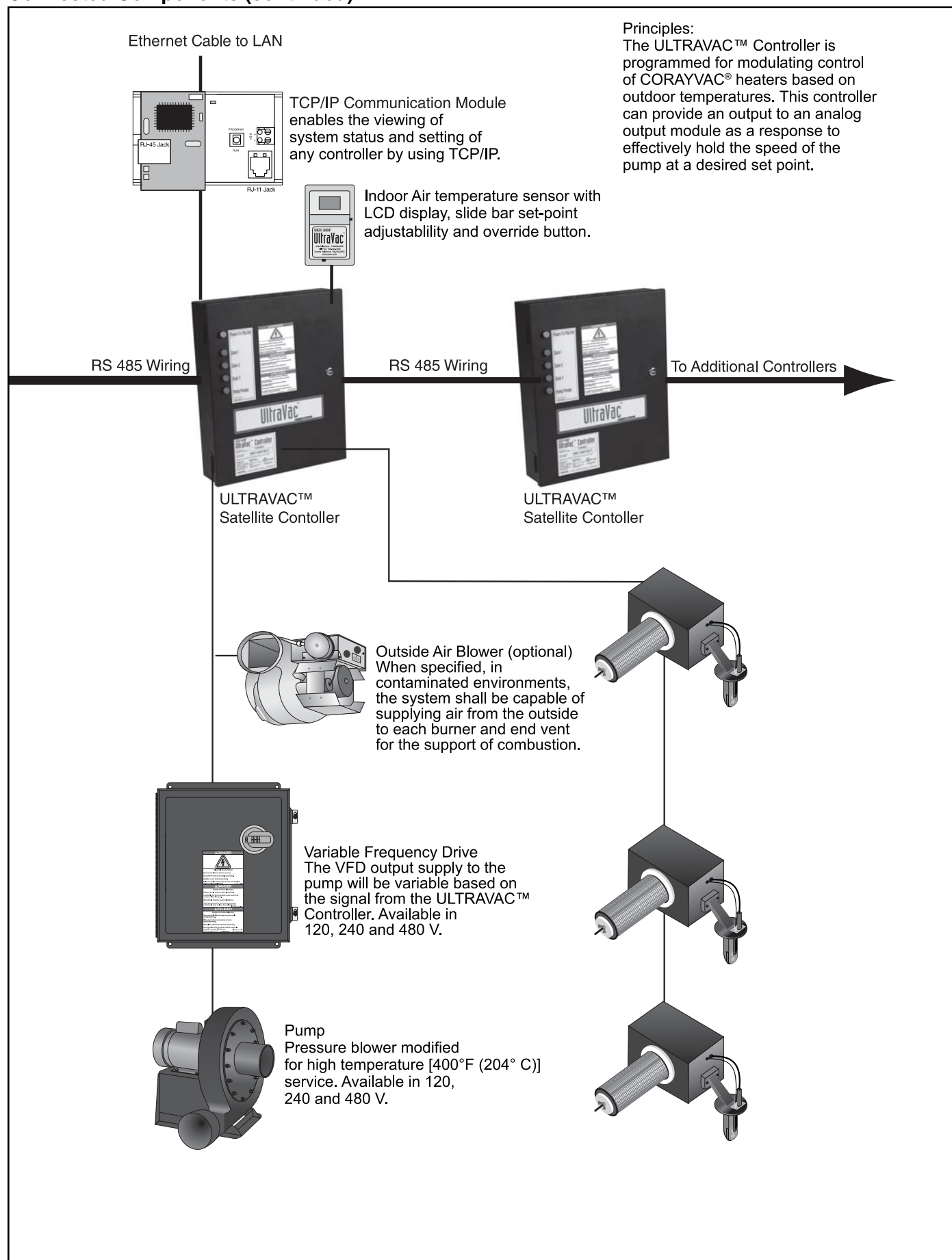


FIGURE 6: Connected Components

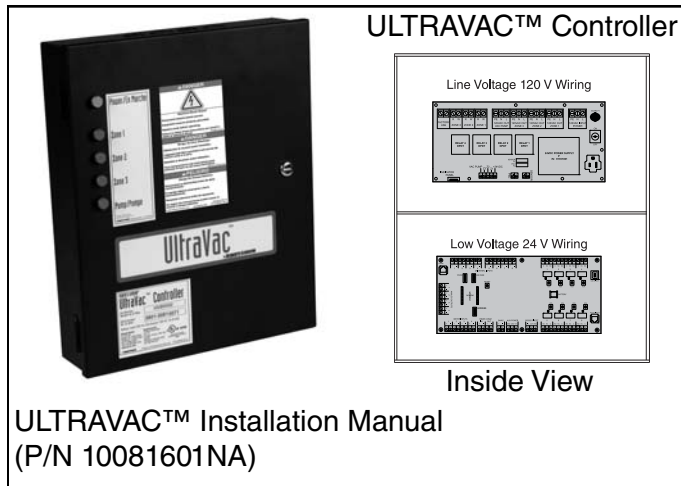


Connected Components (continued)

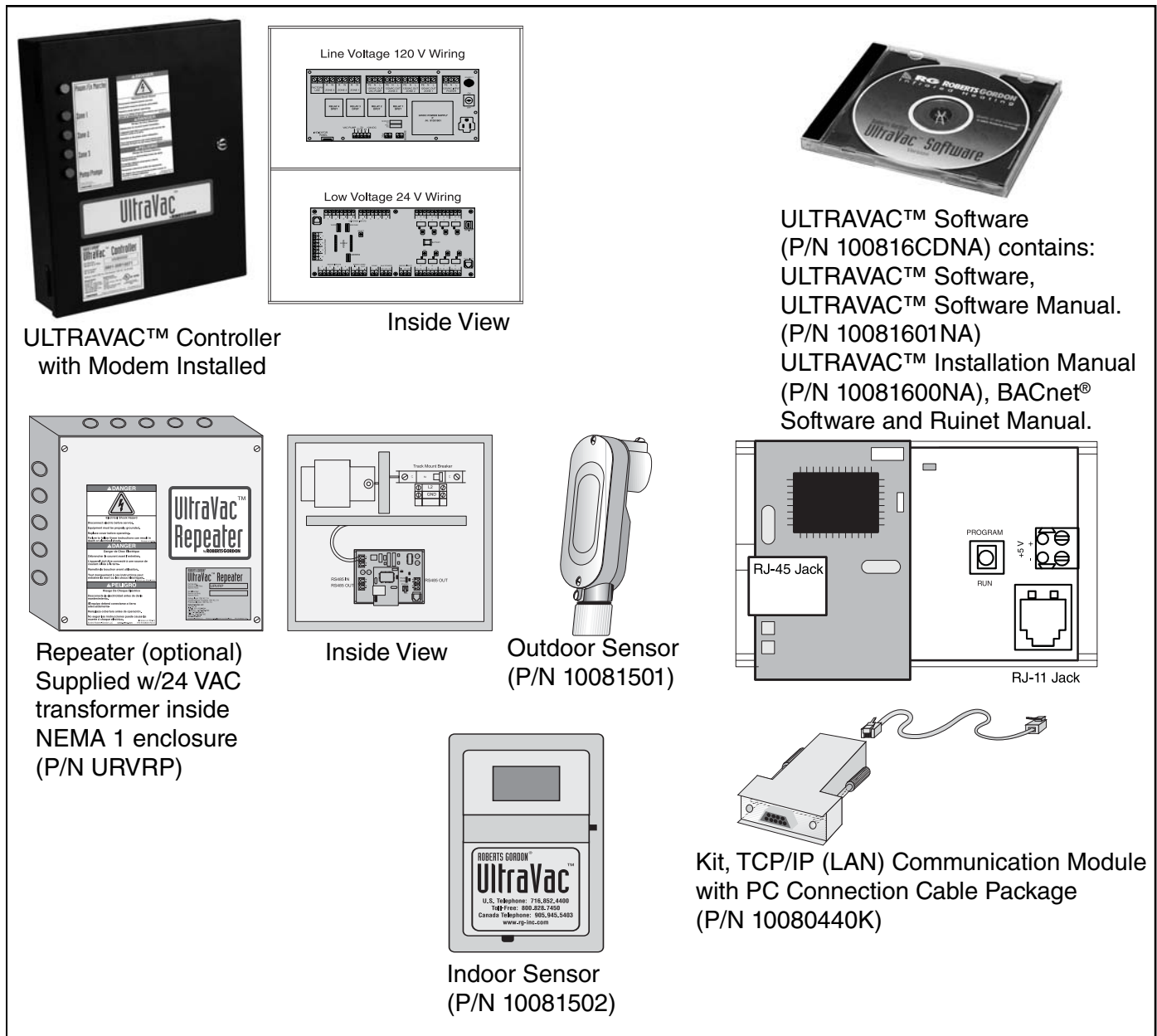


1.9 Carton Contents

URVSC: ULTRAVAC™ Satellite Controller

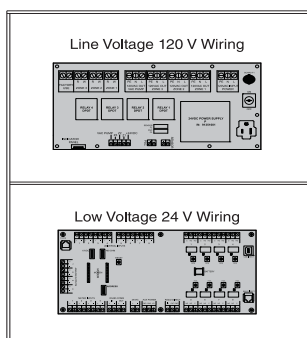


URVCLL: ULTRAVAC™ Central Controller with TCP/IP Communication Module



URVCCM: ULTRAVAC™ Central Controller with Modem

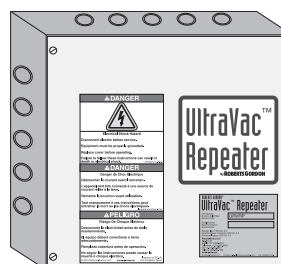
ULTRAVAC™ Controller
with Modem Installed



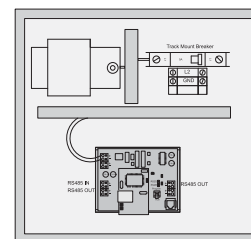
Inside View



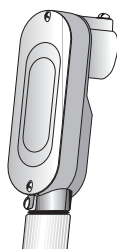
ULTRAVAC™ Software (P/N 100816CDNA) contains:
ULTRAVAC™ Software, ULTRAVAC™ Software Manual.
(P/N 10081601NA), ULTRAVAC™ Installation Manual
(P/N 10081600NA), BACnet® Software and Ruinet Manual.



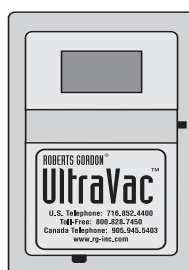
Repeater (optional)
Supplied w/24 VAC
transformer inside NEMA 1
enclosure (P/N URVRP)



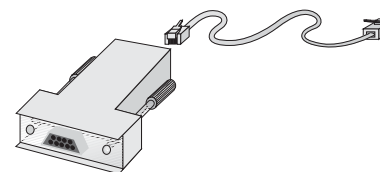
Inside View



Outdoor Sensor
(P/N 10081501)



Indoor Sensor
(P/N 10081502)

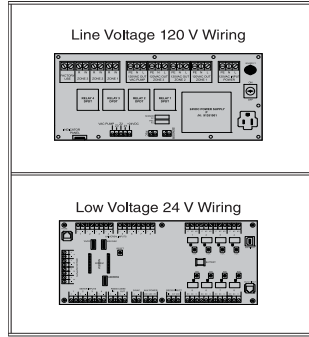


PC Connection Cable Package
(P/N 10080410)

URVCCR: ULTRAVAC™ Central Controller with RS-485 Converter



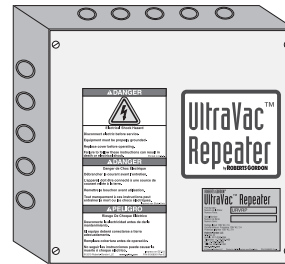
ULTRAVAC™ Controller
with Modem Installed



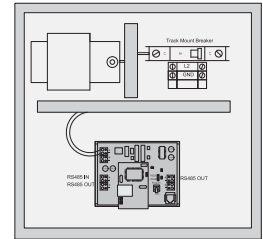
Inside View



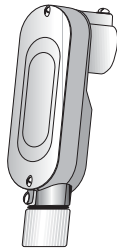
ULTRAVAC™ Software (P/N 100816CDNA) contains:
ULTRAVAC™ Software, ULTRAVAC™ Software Manual.
(P/N 10081600NA), ULTRAVAC™ Installation Manual
(P/N 10081601NA), BACnet® Software and Ruinet Manual.



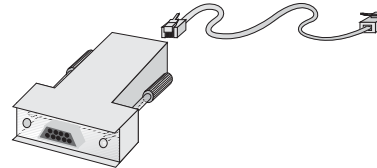
Repeater (optional)
Supplied w/24 VAC
transformer inside NEMA 1
enclosure (P/N URVRP)



Inside View

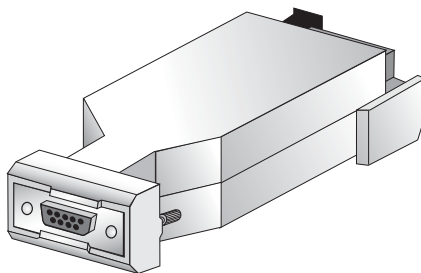


Outdoor Sensor
(P/N 10081501)

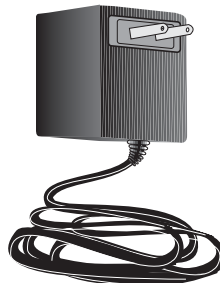


PC Connection Cable Package
(P/N 10080410)

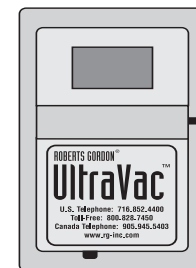
RS-485 Converter Package (P/N 10080430)



RS-485 Converter



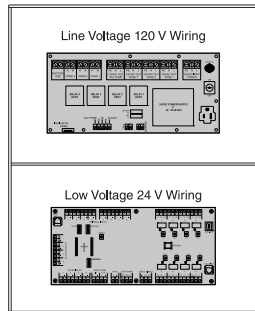
Power Supply



Indoor Sensor
(P/N 10081502)

URVU: ULTRAVAC™ Unitary Controller

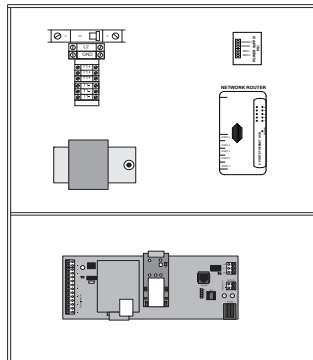
ULTRAVAC™ Unitary
Controller



Inside View

URVBNC: ULTRAVAC™ BMS Link Controller

ULTRAVAC™ BMS Link
Controller



Inside View



ULTRAVAC™ Software (P/N 100816CDNA) contains:
 ULTRAVAC™ Software, ULTRAVAC™
 Software Manual. (P/N 10081600NA)
 ULTRAVAC™ Installation Manual
 (P/N 10081601NA), BACnet® or
 MODBUS® Software

1.10 Standard Parts List

Table 1: Contents of ULTRAVAC™ Controller and Accessories

Part No.	Description
URVCCL	ULTRAVAC™ Central Controller (with TCP/IP Communication Module, Software & Manual), Including:
URVSC	Controller, ULTRAVAC™, 1 Pump 3 Zones (Satellite Control & Manual)
10080142	Modem Chip
10080440	TCP/IP Communication Module
10081501	Outdoor Sensor
10080410	PC Connection Cable Package
10081502	Indoor Sensor (sold separately)
10081601NA	ULTRAVAC™ Installation and Operation Manual
10081600NA	ULTRAVAC™ Software Manual
URVCCM	ULTRAVAC™ Central Controller (with Modem Chip, Software & Manual), Including:
URVSC	Controller, ULTRAVAC™, 1 Pump 3 Zones (Satellite Control & Manual)
10080142	Modem Chip
1008150	Outdoor Sensor
10080410	PC Connection Cable Package
10081502	Indoor Sensor (sold separately)
10081601NA	ULTRAVAC™ Installation and Operation Manual
10081600NA	ULTRAVAC™ Software Manual
URVCCR	ULTRAVAC™ Central Controller (with RS-485 Converter, Software & Manual), Including:
URVSC	Controller, ULTRAVAC™, 1 Pump 3 Zones (Satellite Control & Manual)
10080142	Modem Chip
10080430	RS-485 Converter with 9V Power Supply
1008150	Outdoor Sensor
10080410	PC Connection Cable Package
10081502	Indoor Sensor (sold separately)
10081601NA	ULTRAVAC™ Installation and Operation Manual
10081600NA	ULTRAVAC™ Software Manual
URVU	ULTRAVAC™ Unitary Controller (with Software CD & Manual, IOS Manual)
URVBNC	ULTRAVAC™ ULTRAVAC™ BMS Link Controller (with Software CD & Manual, IOS Manual)
URVSC	Controller, ULTRAVAC™, 1 Pump 3 Zones (Satellite Control & Manual)

Table 2: Common Components of ROBERTS GORDON® ULTRAVAC™ Controls

Part No.	Description
Variable Frequency Drives*	
VFD75115	Variable Frequency Drive Assembly, .75 HP 115 V 1 Ø Input
VFD75230	Variable Frequency Drive Assembly, .75 HP 230 V 1 Ø Input
VFD75230-3	Variable Frequency Drive Assembly, .75 HP 230 V 3 Ø Input
VFD20230	Variable Frequency Drive Assembly, 2 HP 230 V 1 Ø Input
VFD75115N4	Variable Frequency Drive Assembly, .75 HP 115 V 1 Ø Input, NEMA 4
VFD75230N4	Variable Frequency Drive Assembly, .75 HP 230 V 1 Ø Input, NEMA 4
VFD20575	Variable Frequency Drive Assembly, .75 HP 575 V 3 Ø Input
VFD75460	Variable Frequency Drive Assembly, .75 HP 480 V 3 Ø Input
VFD75460N4	Variable Frequency Drive Assembly, .75 HP 480 V 3 Ø Input, NEMA 4
VFD20230N4	Variable Frequency Drive Assembly, 2 HP 230 V 1 Ø Input, NEMA 4
VFD20460	Variable Frequency Drive Assembly, 2 HP 480 V 3 Ø Input
VFD20460N4	Variable Frequency Drive Assembly, 2 HP 480 V 3 Ø Input, NEMA 4

*NEMA 4 VFDs are special order items. Call for availability.

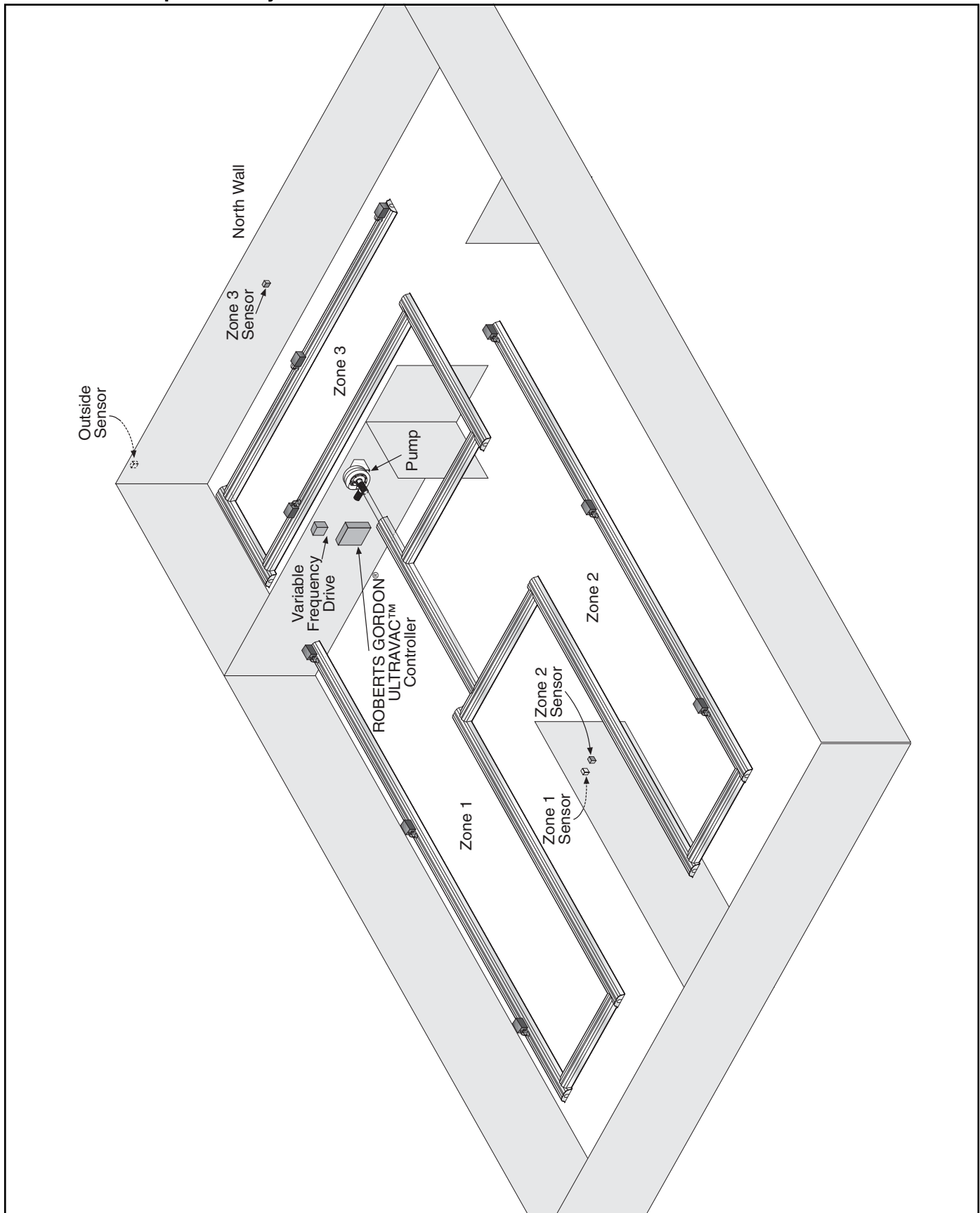
NEMA4 Enclosures**

10080302	Enclosure, NEMA 4 for URV Controller
10081510	Enclosure, NEMA 4 for URV Sensor

**Enclosures only. Controller and/or Sensor must be purchased separately.

Related Accessories	
10080142	Modem, Plug-In Chip
10080410	Cable Package, PC Connection
10080430	RS-485 Converter with 9 V Power Supply
10080440	TCP/IP Communication Module
10080600	Telephone Sharing Device, 4-Port
10081500	Sensor, Adjustable Indoor, °F, URV
10081501	Sensor, Outdoor, URV
10081502	Sensor, Adjustable Indoor, °C, URV
90602450	Voltage Surge Supresser 277/480 V
90602451	Voltage Surge Supresser 120 V
90602452	Voltage Surge Supresser 120/240 V 1Ø 60 Hz
90602460	Line Reactor 480 V 3Ø 60 Hz w/ Enclosure (Output)
90602461	Line Reactor 230 V 3Ø 60 Hz 3/4 HP (Output)
90602462	Line Reactor 230 V 3Ø 60 Hz 2 HP (Output)
90602470	Line Reactor 480 V 3Ø 60 Hz 4 A w/ Enclosure (Input)
URVRP	Repeater, URV Communication
91351000K	Kit, Power Supply 24 VDC

FIGURE 7: Example Site Layout



NOTE: Conceptual drawing, not to scale. Venting not shown.

SECTION 2: SPECIFICATIONS**2.1 ROBERTS GORDON® ULTRAVAC™ Controller****2.1.1 Standard Enclosure**

Construction: 16 gauge painted steel, hinged door, removable knockouts provided.

Dimensions: W x H x D
(in): 14.7 x 17.7 x 3.5
(cm): 37.3 x 45.0 x 8.9

2.1.2 Electrical

Power Supply: 120 V (+/- 10%) 1 Ø, 60 Hz
UL Standard: UL 916 / C22.2 No. 205-M1983

Universal Inputs:

Eight Universal Inputs
Thermistor
0-10 Vdc
4-20m A
Resistance
Dry contact

Analog Output:

One Analog Output 0-10 Vdc

Digital Inputs:

Digital Inputs: Timed, dry contact

Digital Outputs:

Four Digital Output: Single Pole 3 A 120 Vac

Volt Free Contacts:

Three Digital Output: Single Pole

Ports:

RS-485 Communications Bus
RS-232 Direct Connect Bus
RS-232 Modem Socket

2.2 ROBERTS GORDON® ULTRAVAC™ Unitary Controller**2.2.1 Standard Enclosure**

Construction: 16 gauge painted steel, hinged door, removable knockouts provided.

Dimensions: W x H x D
(in): 14.7 x 17.7 x 3.5
(cm): 37.3 x 45.0 x 8.9

2.2.2 Electrical

Power Supply: 120 V (+/- 10%) 1 Ø, 60 Hz
UL Standard: UL 916 / C22.2 No. 205-M1983

Universal Inputs:

Eight Universal Inputs
Thermistor
0-10 Vdc

4-20m A
Resistance
Dry contact

Analog Output:

One Analog Output 0-10 Vdc

Digital Inputs:

Digital Inputs: Timed, dry contact

Digital Outputs:

Three Relay Outputs: Normally Open Single Pole
Rating: 8 A 120 VAC

Ports:

RS-485 Communications Bus
RS-232 Direct Connect Bus
RS-232 Modem Socket

2.3 ULTRAVAC™ BMS Link Controller**2.3.1 Standard Enclosure**

Construction: 16 gauge painted steel, hinged door, removable knockouts provided.

Dimensions: W x H x D
(in): 14.7 x 17.7 x 3.5
(cm): 37.3 x 45.0 x 8.9

2.3.2 Electrical

Power Supply: 120V (+/-10%) 1 Ø, 60 Hz

Ports:

RS-485 Communications Bus
Ethernet/IP

2.4 NEMA 4 Enclosure (P/N 10080302)

Description: NEMA 4 enclosure is sold separately as an option, for ULTRAVAC™ Controller and ULTRAVAC™ BMS Link Controller. Standard enclosures are field mounted inside the NEMA 4 enclosure.

Construction: 14 gauge painted steel, hinged door with 19" (48.3 cm) x (40.6 cm) 16" window.

Dimensions: W x H x D
(in): 24 x 24 x 9
(cm): 61.0 x 61.0 x 22.9

Protection

Rating: NEMA 4, 12

2.5 Repeater**2.5.1 Standard Enclosure**

Construction: Fabricated in accordance with UL specifications from code gauge steel, NEMA 1.

Finish: Austin screw cover boxes standard construction galvanized steel with ANSI 61 gray polyester powder coating.

Dimensions: W x H x D
(in): 12 x 12 x 4
(cm): 30.5 x 30.5 x 10.5

2.5.2 Electrical

Power Supply: 120 V (+/- 10%) 1 Ø, 60 Hz

Ports:

RS-485 Communications Bus

RS-232 Direct Connect Bus

2.6 Temperature Sensors

Indoor Sensor

Dimensions: W x H x D
(in): 2.75 x 4.5 x 1.15
(cm): 7.0 x 11.4 x 2.9

Power: 32 V DC

Operating Temperature Range:
32° to 158° F (0° to 70° C)

Features: LCD temperature display, setpoint adjustment, override button

Outdoor Sensor (P/N 10081501)

Dimensions: W x H x D
(in): 1.4 x 5.3 x 2
(cm): 3.6 x 13.5 x 5.1

Operating Temperature Range:
-40° to 221° F (-40° to 105° C)

Enclosure: NEMA 4 gasketed aluminum LB housing, ½" threaded connection

NEMA 4 Enclosure for Indoor Sensor (P/N 10081510)

Description: NEMA 4 Enclosure is sold separately as an option. The indoor sensor is field mounted inside the NEMA 4 enclosure. Temperature thermistor and LCD temperature display will not operate properly inside the enclosure. LCD display feature should be disabled and use of the NEMA 4 sensor enclosure will require the use of an outdoor sensor (P/N 10081501)

in the space to monitor zone temperature.

Dimensions: W x H x D
(in): 6.3 x 3.6 x 1.8
(cm): 16.0 x 9.1 x 4.6

Construction: Polycarbonate enclosure with clear front cover, 4 screw cover closure. 16 gauge galvanized subpanel.

Protection
Rating: NEMA 4, 4X

Flammability
Rating: UL-94-5V

2.7 Line Reactor 480 V / 4 A Output

Construction: Fabricated in accordance with UL specifications from code gauge steel, NEMA 1.

Dimensions: W x H x D
(in): 10 x 8 x 8
(cm): 25 x 20 x 20

Rated
Current: 4 A
Volts: 480 V / 3 Ø

Line Reactor 480 V / 4 A Input

Construction: Fabricated in accordance with UL specifications from code gauge steel, NEMA 1.

Dimensions: W x H x D
(in): 10 x 8 x 8
(cm): 25 x 20 x 20

Rated
Current: 4 A
Volts: 480 V / 3 Ø

Line Reactor 230 V 3/4 HP Output

Construction: Fabricated in accordance with UL specifications from code gauge steel, NEMA 1.

Dimensions: W x H x D
(in): 10 x 8 x 8
(cm): 25 x 20 x 20

Rated
Current: 4 A
Volts: 230 V / 3 Ø

Line Reactor 230 V 2 HP Output

Construction: Fabricated in accordance with UL specifications from code gauge steel, NEMA 1.

Dimensions: W x H x D
(in): 10 x 8 x 8
(cm): 25 x 20 x 20

Rated
Current: 4 A
Volts: 230 V / 3 Ø

Voltage Surge Suppressor 277 / 480 V

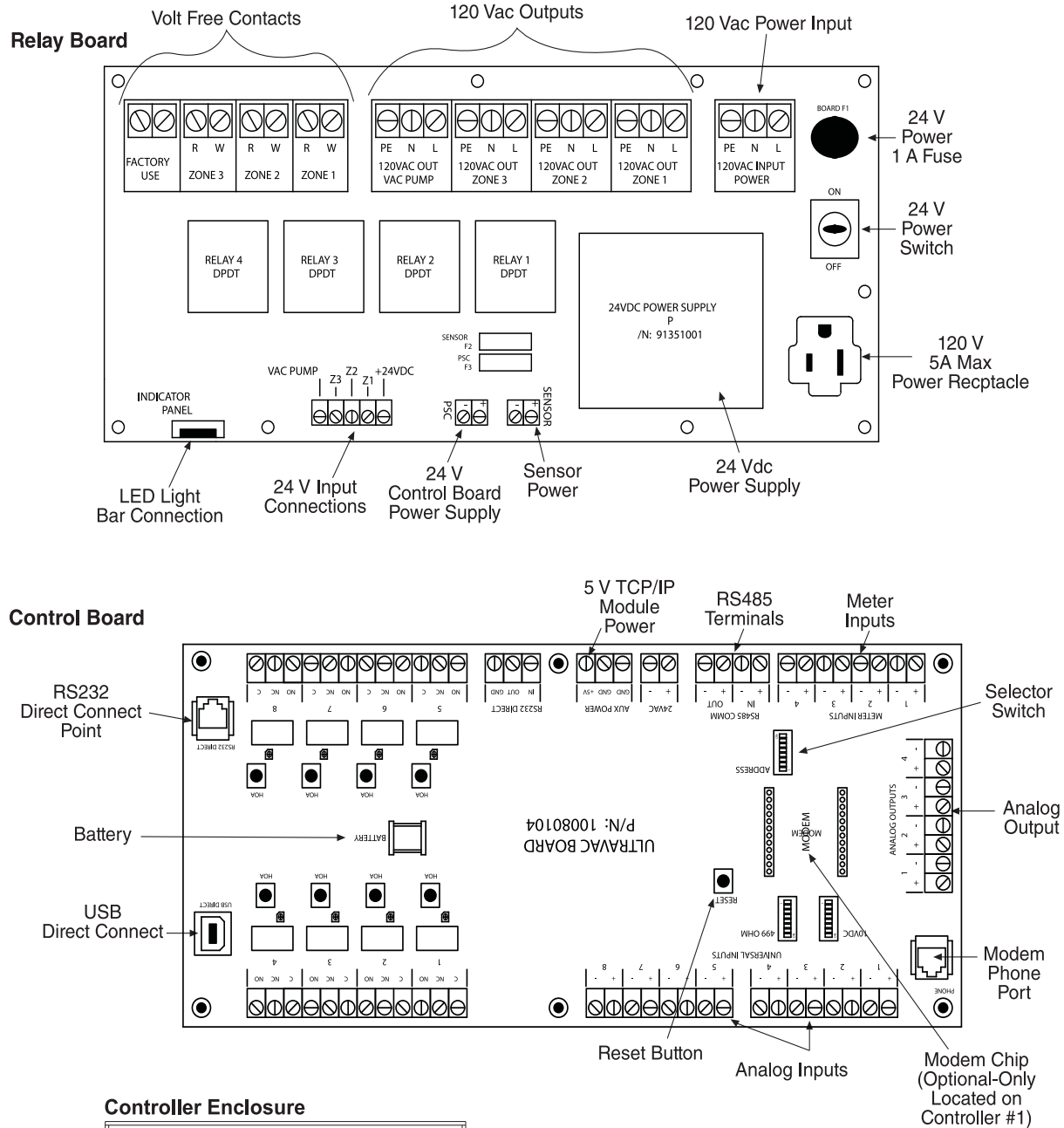
Construction: NEMA 2X Enclosure

Volts: 277 / 480 V

Frequency: 50/60 Hz

Wiring Size: #12 AWG Standard Wire

FIGURE 8: ROBERTS GORDON® ULTRAVAC™ Controller Specifications



Note:

To ensure robust control signaling:
 Do not run line voltage wiring through bottom section of enclosure that houses the control board.
 Do not run low voltage wiring through top section

2.8 Variable Frequency Drive (VFD)

2.8.1 Enclosure

Standard Models

Construction: 14 gauge painted steel, mounting panel included, left-hinged door, vented.

Dimensions: W x H x D
(in): 12 x 14.375 x 8
(cm): 30.5 x 36.5 x 20.3

Protection: UL 50 Type 1, NEMA Type 1

NEMA 4 Models

Description: Drive assembly and components fully factory assembled inside NEMA 4 enclosure. Enclosure dimensions and construction vary by model.

Construction: VFD75115N4, VFD20230N4 and VFD20460N4 enclosures are 16 gauge painted steel, left hinged door, non-vented.

VFD75230N4 and VFD75460N4 enclosures are 14 gauge steel, left hinged door, non-vented.

Dimensions: W x H x D
VFD75115N4 (in): 20 x 16 x 10
(cm): 50.8 x 40.6 x 25.4
VFD75230N4 (in): 14 x 12 x 8
(cm): 35.6 x 32.5 x 20.8
VFD75230-3N4 (in): 14 x 12 x 8
(cm): 35.6 x 32.5 x 20.8
VFD20230N4 (in): 20 x 16 x 10
(cm): 50.8 x 40.6 x 25.4
VFD75460N4 (in): 16 x 14 x 10
(cm): 40.6 x 35.6 x 25.4
VFD20460N4 (in): 20 x 16 x 10
(cm): 50.8 x 40.6 x 25.4

Protection: NEMA 3R, 4, 12, 13

2.8.2 Electrical

Power Output: 230 V, 3 Ø, 0-60 Hz
(for 115 V and 230 V models)

480 V, 3 Ø, 0-60 Hz
(for 480 V models)

Speed Reference Follower: 0-10 Vdc or 4-20 mA

UL Standard: Industrial Controls Equipment

Ambient Operating Temp.:
32° F - 104° F (0° C - 40° C)

.75 HP, 230 V Drive (used with EP-203 pump)

(P/N VFD75230 or VFD75230N4)

Power Input: 208/230 V, 1 Ø, 50-60 Hz

Input Voltage Tolerance: +/- 10%

Amps: 6.9/6.0 A

1 HP, 120 V Drive (used with EP-203 pump)

(P/N VFD75115 or VFD75115N4)

Power Input: 120 V, 1 Ø, 50-60 Hz

Input Voltage Tolerance: +/- 10%

Amps: 16.6 A

2 HP, 230 V Drive (used with EP-303 pump)

(P/N VFD20230 or VFD20230N4)

Power Input: 208/230 V, 1 Ø, 50-60 Hz

Input Voltage Tolerance: +/- 10%

Amps: 18.4/16.0 A

.75 HP, 230 V Drive (used with EP-203 pump)

(P/N VFD75230-3 or VFD75230-3N4)

Power Input: 208/230 V, 3 Ø, 50-60 Hz

Input Voltage Tolerance: +/- 10%

Amps: 6.9/6.0 A

1 HP, 460 V Drive (used with EP-203 pump)

(P/N VFD75460 or VFD75460N4)

Power Input: 400/480 V, 3 Ø, 50-60 Hz

Input Voltage Tolerance: +/- 10%

Amps: 3.0/2.5 A

2 HP, 460 V Drive (used with EP-303 pump)

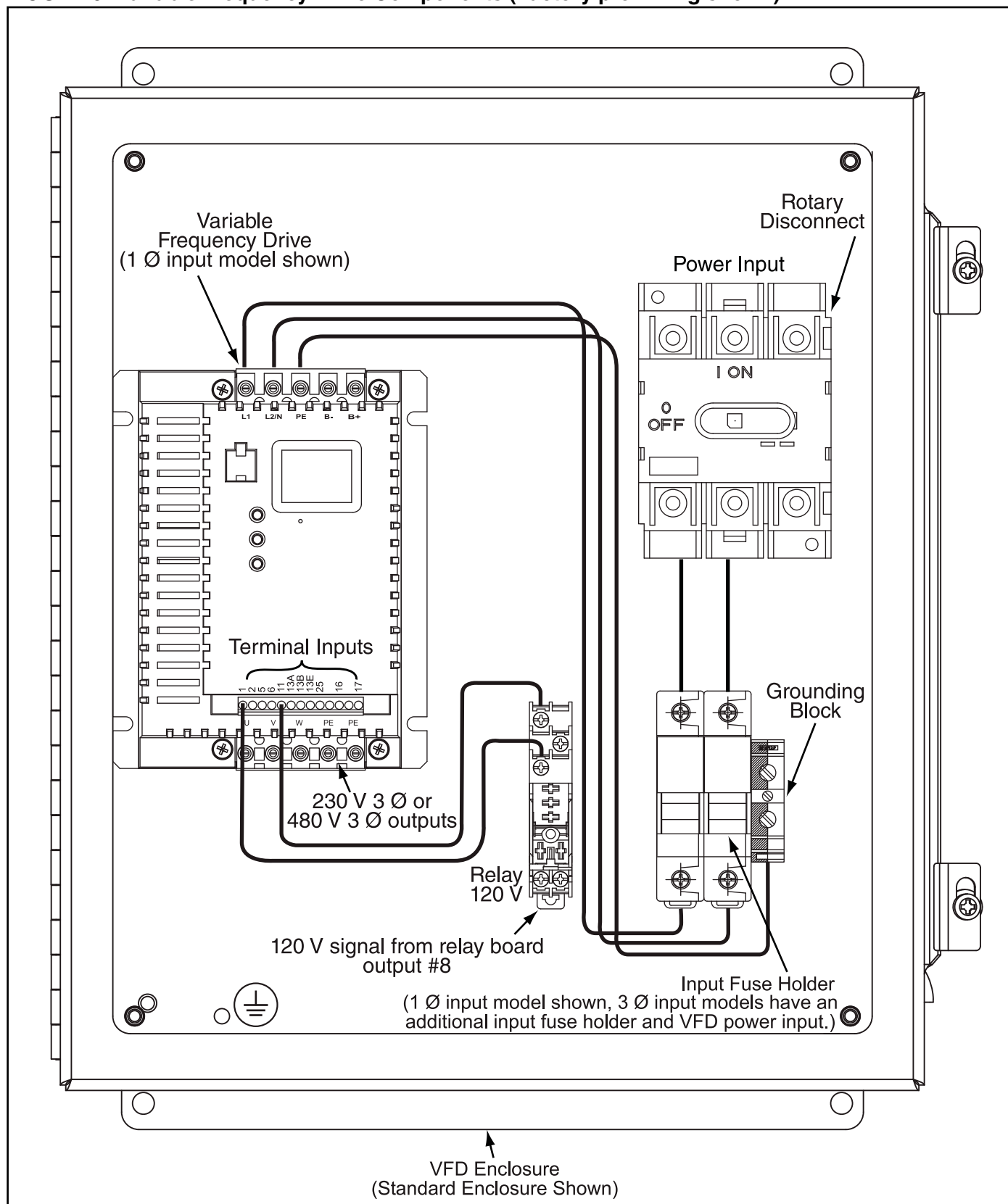
(P/N VFD20460 or VFD20460N4)

Power Input: 400/480 V, 3 Ø, 50-60 Hz


Input Voltage Tolerance: +/- 10%

Amps: 4.8/4.0 A

FIGURE 9: Variable Frequency Drive Components (Factory pre-wiring shown)



SECTION 3: INSTALLATION

⚠ DANGER

<p style="text-align: center;">Electrical Shock Hazard</p> <p>Disconnect electric before service.</p> <p>Controller must be properly grounded to an electrical source.</p> <p>Failure to follow these instructions can result in death or electrical shock.</p>

Installation of the ROBERTS GORDON® ULTRAVAC™ Controller and the associated external electrical wiring must be done by an electrician qualified in the installation of control systems for heating equipment.

3.1 Preparation

Before installing the controller, observe the following:

3.1.1 Ensure that you have a copy of the site layout for the project that clearly identifies the separate zones.

3.1.2 Familiarize yourself with the Controller and Variable Frequency Drive component names and locations. See Page 20, Figure 8 and Page 22, Figure 9.

3.2 Positioning the ROBERTS GORDON® ULTRAVAC™ Controller and Variable Frequency Drive

3.2.1 Choose a mounting location for the controller. For serviceability, it is convenient to mount the controller and variable frequency drive at occupant level in the vicinity of the pump. The variable frequency drive should not be more than 50' (15 m) from the pump.

Do not mount controller or VFD outdoors. VFD must not be installed where subjected to adverse conditions such as: combustible, oily, or hazardous vapors or dust; excessive moisture or dirt; vibration. To avoid damage from possible drips, do not mount controller or VFD directly beneath pump. Models with NEMA 4 rated enclosures will withstand exposure to dust, dirt and water.

VFD should be mounted in locations where the

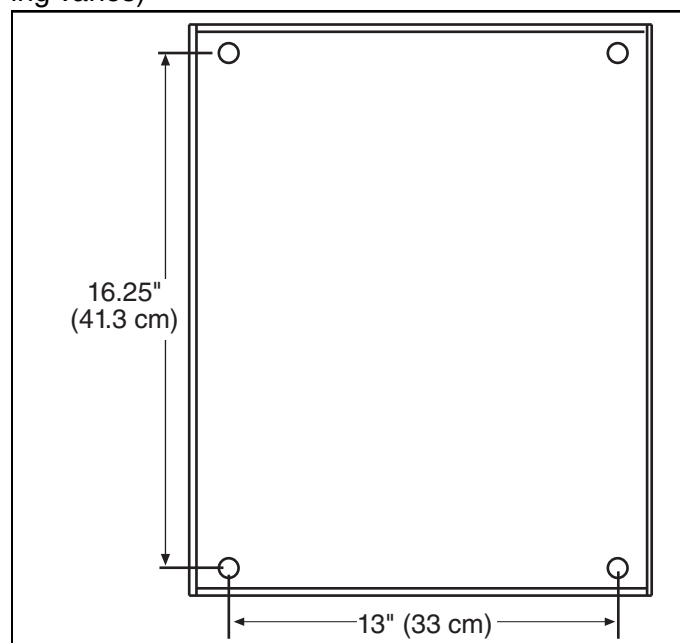
maximum ambient temperature does not exceed 104°F (40°C). Avoid installing the VFD in mezzanines, direct sunlight, or near external heat sources because these locations usually have unpredictable temperature rises.

Note that the maximum distance from the controller to any sensor is 300' (120 m). For longer distances, larger gauge wire may be needed (Consult your local distributor). For multiple controllers, maximum length of communication wire from the first controller to the last is 4000' (1219 m) without the use of a repeater. A repeater is available for wire length greater than 4000' (1219 m). See Page 38, Section 5.5.1. Wiring between the RS-485 converter to the controller should not be more than 400' (122 m) in length. See Page 33, Section 5.2.

3.2.2 Position the controller and VFD at occupant level for ease of service. To avoid electrical interferences with communications bus, do not mount VFD directly next to controller. Allow 2' (.6 m) minimum between controller and VFD. If the VFD is more than 100' (150 m) from the pump a load reactor (P/N 90602460) must be used.

FIGURE 10: Controller Mounting

(Standard enclosure only, NEMA 4 enclosure mounting varies)



3.3 Cable Requirements:

As per individual building specification for class of cable to be used. Use copper conductors only.

3.4 Check Installation Materials

3.4.1 Switchable Loads

The controller relays are rated for switching loads no greater than 3 A. The total added current load for all 8 relays must not exceed 25 A.

3.4.2 Control Wiring

Shielded cable (four twisted pairs of stranded 24 AWG minimum wire) is required for use with indoor sensors.

Shielded cable (one twisted pair of stranded 18 AWG minimum wire) is required for the outdoor air sensor, VFD signal wiring and pressure switch.

Shielded cable (one twisted pair of stranded 22 AWG minimum wire) is required for RS-485 communications between controllers.

3.4.3 Programming Details

Every controller is pre-programmed for one pump and up to three heating zones. Use a site layout drawing to identify the heating zones.

3.4.4 ULTRAVAC™ Controller

Below is the recommended cable for the various connections for ULTRAVAC™ Controller:

- **Line Power Supply**
The power connection should be made with cable, size 14 AWG.
- **Eight Digital Output (Relays)**
The control connection for load of each individual relay should be made with cable, size 16 AWG.
- **Digital Input**
The wiring connection for the pressure switch should be unshielded cable, size 18 AWG.
- **Indoor Sensor Cable**
 - a) Shielded cable - Four twisted pairs of stranded, 24 AWG minimum or equivalent Madison Cable #08CFJ00004; Belden #9681.
 - b) Unshielded cable - Four twisted pairs of stranded, 24 AWG minimum or equivalent AMP#219538, #219513; Belden#1585, #1583A.
- **Outdoor Sensor Cable**
Shielded cable - One twisted pair of 18 AWG minimum or equivalent Belden #8451, #1503A; General Cable #C2514.

- **Communications between Multiple Controllers (RS-485)**

One twisted pairs of 22 AWG minimum or equivalent shielded cable; Belden #3105A.

3.4.5 ULTRAVAC™ Unitary Controller

Below is the recommended cable for the various connections for ULTRAVAC™ Unitary Controller:

- **Line Power Supply**
The power connection should be made with cable, size 14 AWG.
- **Three Relay Outputs**
The control connection for load of each individual relay should be made with cable, size 18 AWG.
- **Digital Input**
The wiring connection for the pressure switch should be unshielded cable, size 18 AWG.
- **Indoor Sensor Cable**
 - a) Shielded cable - Four twisted pairs of stranded, 24 AWG minimum or equivalent Madison Cable #08CFJ00004; Belden #9681.
 - b) Unshielded cable - Four twisted pairs of stranded, 24 AWG minimum or equivalent AMP#219538, #219513; Belden#1585, #1583A.
- **Outdoor Sensor Cable**
Shielded cable - One twisted pair of 22 AWG minimum or equivalent Belden #8451, #1503A; General Cable #C2514.
- **Communications between Multiple Controllers (RS-485)**
One twisted pairs of 22 AWG minimum or equivalent shielded cable; Belden #3105A.

3.4.6 ULTRAVAC™ BMS Link Controller

Below is the recommended cable for the various connections for ULTRAVAC™ BMS Link Controller:

- **Line Power Supply**
The power connection should be made with cable, size 18 AWG.
- **Communications between ULTRAVAC™ BMS Link and Multiple Controllers**
One twisted pairs of 22 AWG minimum or equivalent shielded cable; Belden #3105A.

3.4.7 Variable Frequency Drive (VFD)

Below is the recommended cable for the various connections for VFD:

- **Line Power Supply**
- | Input Wire Size Requirements | Wire Size |
|------------------------------|-----------|
| VFD P/N | |
| VFD75115 or VFD75115N4 | 12 AWG |
| VFD75230 or VFD75230N4 | 14 AWG |
| VFD75230-3 or VFD75230-3N4 | 14 AWG |

VFD20575 or VFD20575N4	
VFD20230 or VFD20230N4	12 AWG
VFD75460 or VFD75460N4	14 AWG
VFD20460 or VFD20460N4	14 AWG

- **VFD(0-10 Vdc) Speed Reference Control Wiring**
Shielded cable - one twisted pair of 18 AWG minimum or equivalent Belden #8760.


3.4.8 Repeater

Below is the recommended cable for the various connections for the repeater:

- **Line Power Supply**
The power connection should be made with cable, size 18 AWG.
- **RS485 Communications**
One twisted pairs of 22 AWG minimum or equivalent shielded cable; Belden #3105A.

3.5 Electrical Installation Requirements of ULTRAVAC™ Controller

⚠ DANGER



Electrical Shock Hazard

Disconnect electric before service.

Controller must be properly grounded to an electrical source.

Failure to follow these instructions can result in death or electrical shock.

- ULTRAVAC™ Controller must be feeding from a local fused isolator for a total amperage not exceeding **25 A**.
- Eight digital outputs for each individual relay must not exceed **3 A**.

NOTES:

- The total added current load for each individual relay must not exceed **3 A**.
- The total added current load for all 8 relays must not exceed **25 A**.

3.6 Pump Requirements

The pump is powered directly from the Variable Frequency Drive (VFD). The VFD will be energized

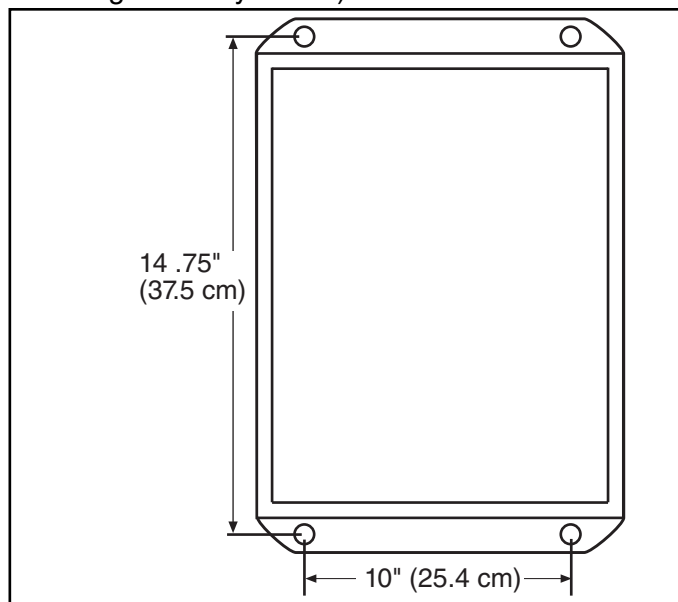
via an output from the relay board switched through a designated relay.

3.7 Variable Frequency Drive Requirements

The VFD must be powered separately from the control enclosure. The 230 V drive power supply must be 230 V, 50-60 Hz, 1 Ø. The 120V drive power supply must be 120 V, 50-60 Hz, 1 Ø. The 480 drive power supply must be 480 V, 50-60 Hz, 3 Ø. See *Page 21, Section 2.8* for additional details. The VFD on/off switching is done by an output on the relay board. The 0-10 V signal from the ULTRAVAC™ controller enclosure wired into VFD input relays 5 and 2 (see *Page 28, Figure 14 through Page 30, Figure 15*) will dictate the speed of the pump. The VFD output supply to the pump is 230 V 3 Ø 0-60 Hz for 115 V and 230 V models and is 480 V, 3 Ø, 0-60 Hz for 480 V models. The frequency of the output supply signal to the pump will be varied based on the 0-10 V signal from the control enclosure. See *Page 23, Section 3.2* for additional installation requirements.

FIGURE 11: Variable Frequency Drive Mounting

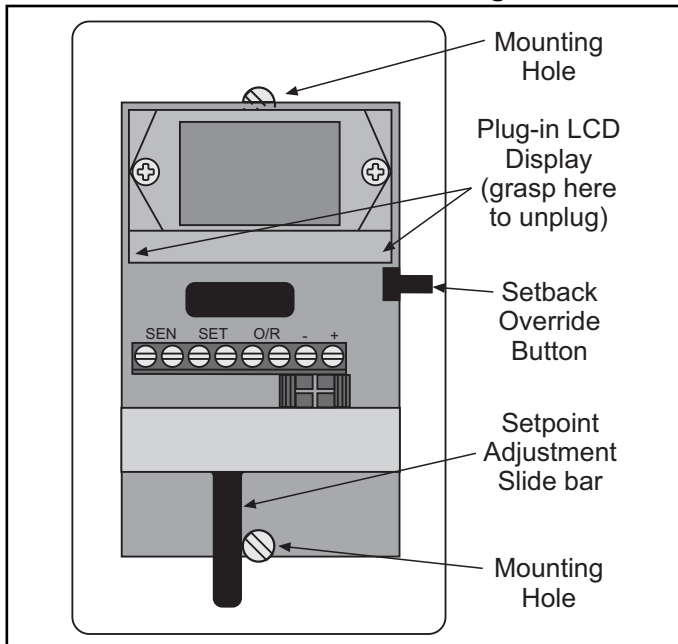
(Standard enclosures only, NEMA 4 enclosure mounting varies by model)



3.8 Indoor Sensor Placement

The sensor measures the air temperature in the building. It is important that the sensor is located in an area within the heated zone at occupant level. For the most accurate results, sensors should be mounted on an inside wall, away from any air vents or other sources of heat and cold. In order to avoid short system cycles and inaccurate temperature readings, do not mount sensors under the first section of radiant tube (first 10' (3 m) section of tube after the burner), in direct sunlight or in the path of other sources of radiant heat. The sensors are suitable for direct surface mounting or 4" (10.2 cm) x 2.13" (5.4 cm) junction box mounting.

FIGURE 12: Indoor Sensor Mounting



3.8.1 Indoor Sensor Mounting

Remove the cover of the sensor by the two 1/16" allen screws, located in the lower corners of the cover. To gain access to the top mounting hole, remove the plug-in LCD display. To remove the LCD display, grasp the green plug-in board at the lower corners and gently pull the board away from the sensor back plate. See Page 26, Figure 12. After removing the plug-in LCD display from its socket, secure the sensor to the wall or junction box using the screws provided. Replace the plug-in LCD display and secure the cover with the two 1/16" allen screws.

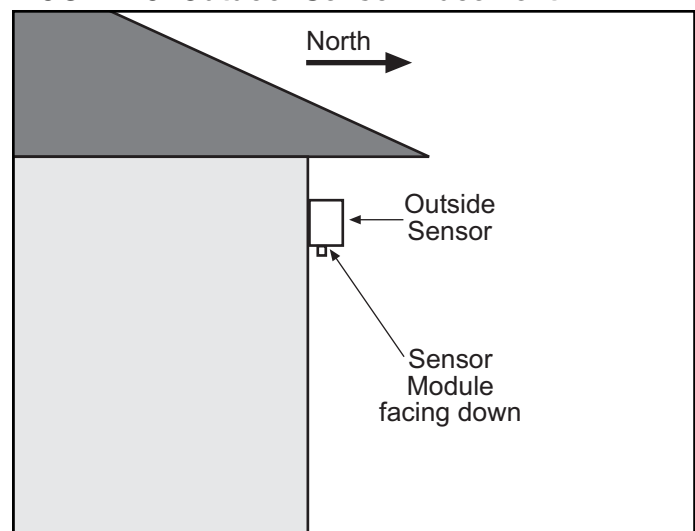
Wiring from 32 V terminals on the controller to sensor power terminals "+" and "-" is polarity sensitive. Reversing polarity may cause sensor

or control board damage. Refer to Page 28, Figure 14 and Page 30, Figure 15 for wiring details.

3.9 Outdoor Sensor Placement

The outdoor sensor measures air temperature outside the building. It is important that the sensor is located on the outside of the building on the north facing wall. Failure to mount the sensor on the north facing wall will result in artificially high temperature readings. If possible, locate the sensor high under an eave to prevent incorrect readings from direct sunlight and damage due to the elements.

FIGURE 13: Outdoor Sensor Placement



Mount the outside sensor with the sensor module facing down to prevent accumulation of dirt or water.

3.10 Outside Air Supply

If an outside air blower is to be used, See Page 28, Figure 14 for external wiring diagrams. See Page 25, Section 3.5 for current load.

3.11 Low Voltage Power

The ROBERTS GORDON® ULTRAVAC™ Controller is equipped with a 24 VAC time delay relay which delays power to the control board in the event of a power interruption. The proper time delay setting is 64 seconds. To achieve this setting, DIP switch 7 should be in the on position, and the remaining DIP switches should be in the off position.

SECTION 4: TYPICAL EXTERNAL DIAGRAMS

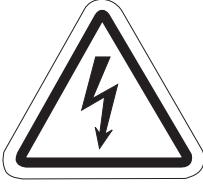
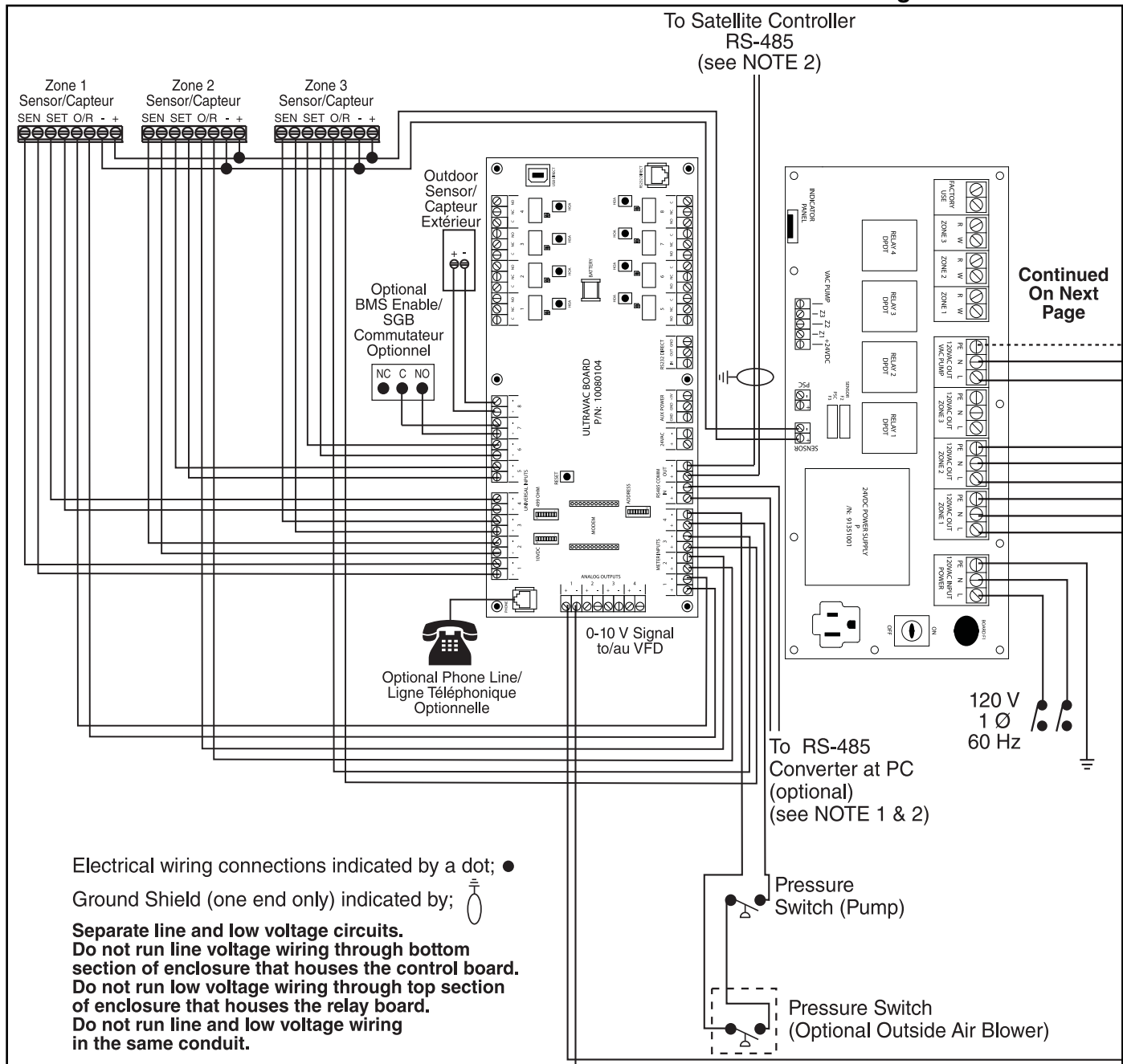
⚠ DANGER

Electrical Shock Hazard
Disconnect electric before service.
Controller must be properly grounded to an electrical source.
Failure to follow these instructions can result in death or electrical shock.

FIGURE 14: ROBERTS GORDON® ULTRAVAC™ Central Controller External Wiring



Electrical wiring connections indicated by a dot; ●
Ground Shield (one end only) indicated by; ⚡

Separate line and low voltage circuits.
Do not run line voltage wiring through bottom section of enclosure that houses the control board.
Do not run low voltage wiring through top section of enclosure that houses the relay board.
Do not run line and low voltage wiring in the same conduit.

NOTE 1: This diagram applies to the Central Controller (controller #1) only. For all Satellite Controllers see Satellite Controller External Wiring Diagram. Central Controller (controller #1) requires outdoor sensor wiring and either modem, RS-485 converter wiring, or TCP/IP module wiring.

NOTE 2: Twist shield wires for both RS-485 communication cables together and ground at central panel only. On controller #1 only connect these twisted shield wires to ground. For VFD 0-10 V signal wiring, connect shield wire to ground at the controller only.

NOTE 3: 120 V 1 Ø 50-60 Hz supply for 120 V VFD model. 230V 1 Ø 50-60 Hz supply for 230 V VFD model. 480 V 3 Ø 50-60 Hz supply for 480 V VFD model. See VFD rating plate for required input. **Repetitive cycling of a disconnect or input contactor (more than once every two minutes) may cause damage to the drive.**

NOTE 4: Zone 3 (not shown) wiring is as follows: SEN output to analog input 3; SET output to analog input 6; O/R output to meter input 3; +/- outputs to +32 V/GND inputs. Zone 3 burner control to output 3, L1, L2 and Grd.

NOTE 5: Internal pre-wiring not shown.

NOTE 6: Wiring from 32 V terminals on the controller to sensor power terminals "+" and "-" is polarity sensitive.

NOTE 7: All three power output wires from terminals U, V, and W to the pump motor must be kept tightly bundled and run in a separate conduit away from all other power and control wiring.

ROBERTS GORDON® ULTRAVAC™ Central Controller External Wiring (continued)

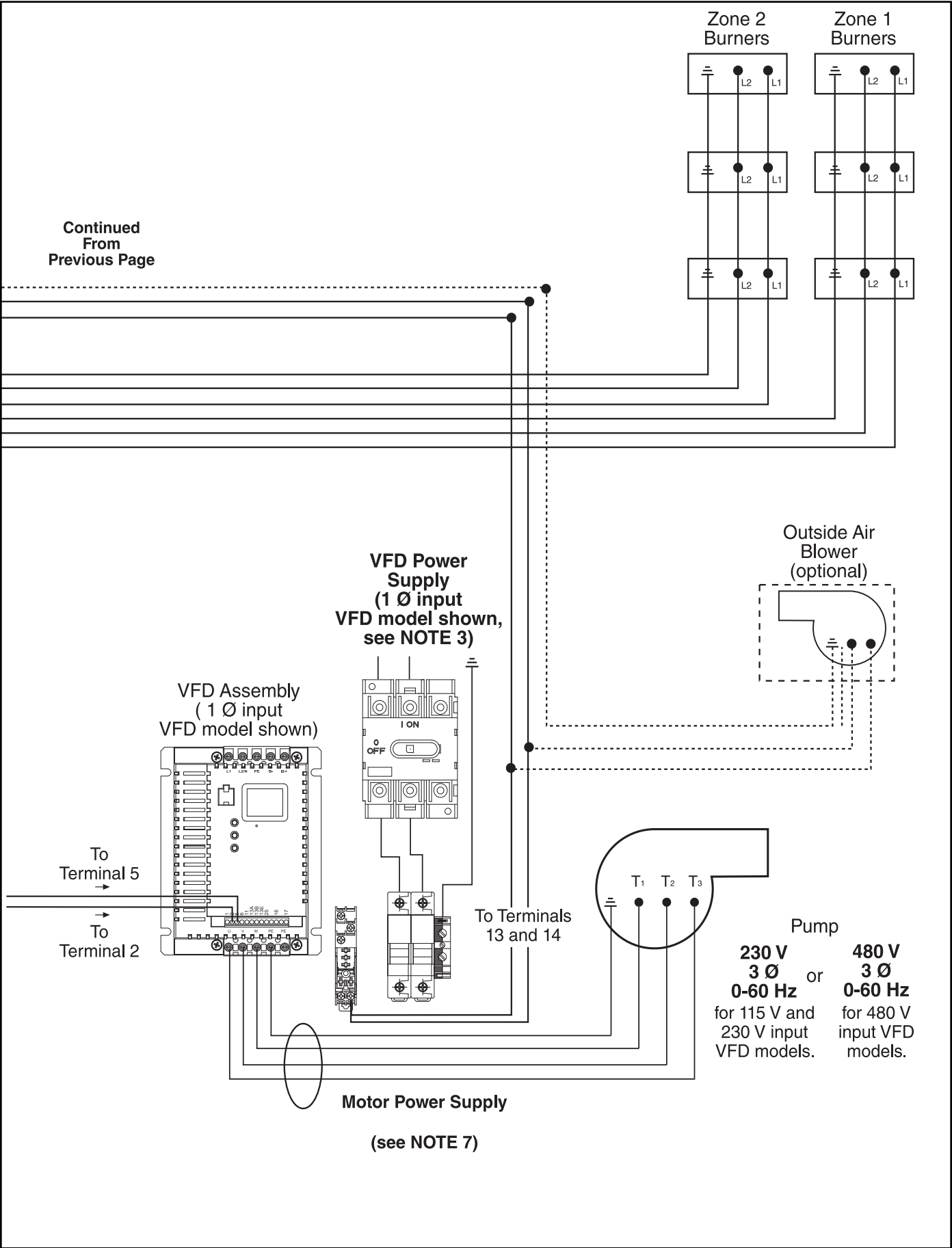
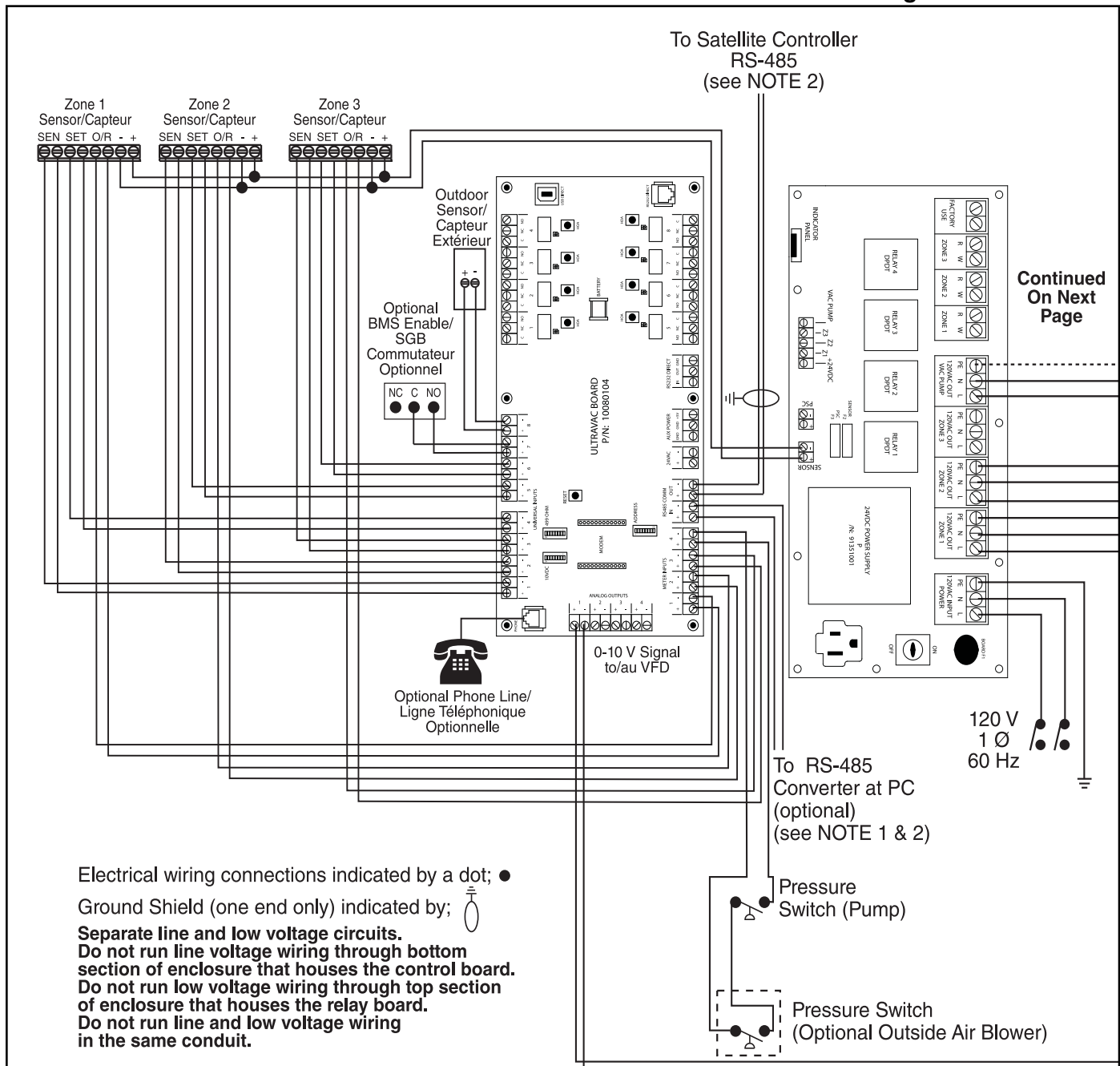
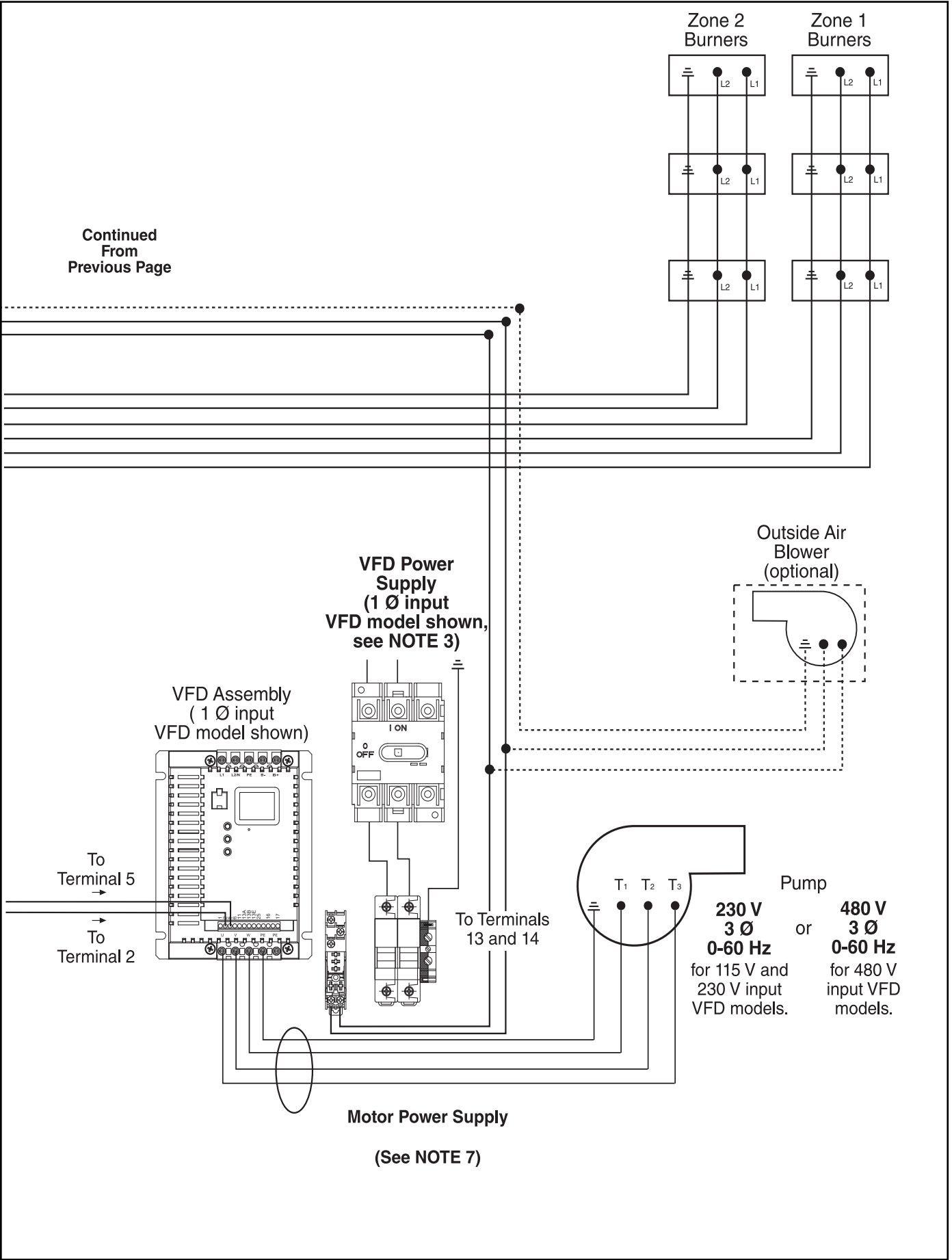


FIGURE 15: ROBERTS GORDON® ULTRAVAC™ Satellite Controller External Wiring



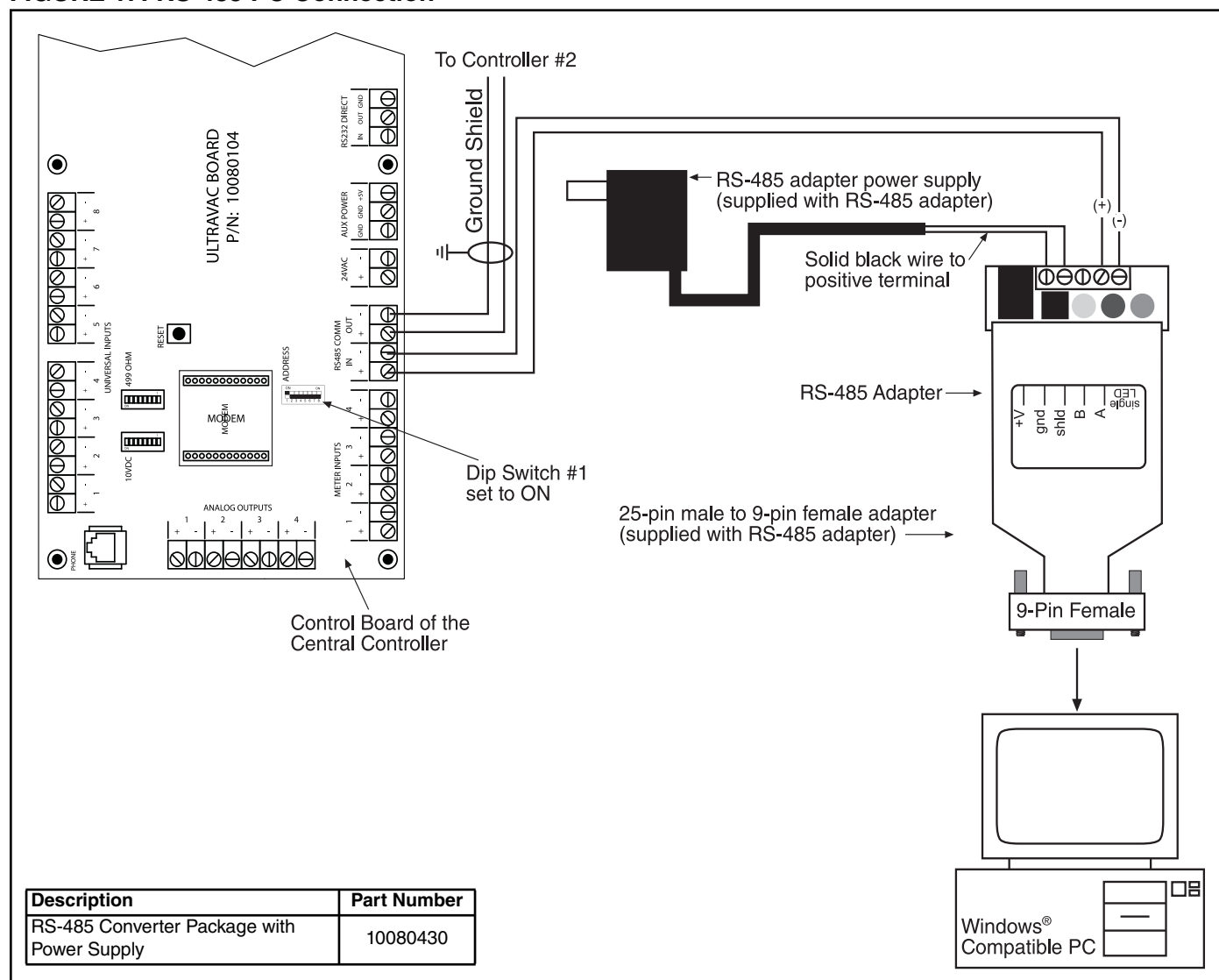
ROBERTS GORDON® ULTRAVAC™ Satellite Controller External Wiring (continued)



5.2 RS-485 Converter for Central Controller

For remote on-site viewing of system status and settings of any controller, use the RS-485 converter to connect a single PC (9 pin serial port) to the RS-485 terminals on the Central Controller. This will allow communication between one PC and any of the ULTRAVAC™ controllers on the network. For RS-485 converter wiring details see *Page 33, Figure 17* and see *Page 37, Section 5.5*. Wiring between the RS-485 converter to the controller should not be more than 400' (122 m) in length.

FIGURE 17: RS-485 PC Connection



For communication cable requirements see *Page 24, Section 3.3*.

If multiple ULTRAVAC™ controllers are being used, the additional controllers communicate to controller #1 through RS-485 communication wiring arranged in-series from one controller to the next. See *Page 37, Section 5.5*. This allows multiple controllers to be controlled from a PC through a single communication package at the central controller.

5.3 TCP/IP Communication Module

For remote on-site viewing of system status and settings of any controller, use the TCP/IP communication module to connect the controllers to a Local Area Network (LAN) via Ethernet cable. Any computer on the LAN that has ULTRAVAC™ software installed can be used to communicate with the controllers.

The module must be mounted inside the ULTRAVAC™ central controller (controller #1) enclosure next to the control board. The power (5V) for the module will come from the ULTRAVAC™ control board. The module will communicate to the controller via regular phone wire from the RJ11 jack on the module to the RS-232 direct connect port on the control board. The module will relay the data

from the controller to computers on the LAN via Ethernet cable plugged into the RJ45 jack on the module. A setup procedure must be performed on the module upon installation to create its IP address on the LAN. The setup instructions can be found in the ROBERTS GORDON® Software Manual (P/N 10081600NA).

For TCP/IP communication module wiring details, see *Page 35, Figure 19*.

If multiple ULTRAVAC™ controllers are being used, the additional controllers communicate to controller #1 through RS-485 communication wiring arranged in-series from one controller to the next. See *Page 37, Section 5.5*. This allows multiple controllers to be controlled from a PC through a single communication package at the central controller.

FIGURE 18: TCP/IP Communication Module Mounting

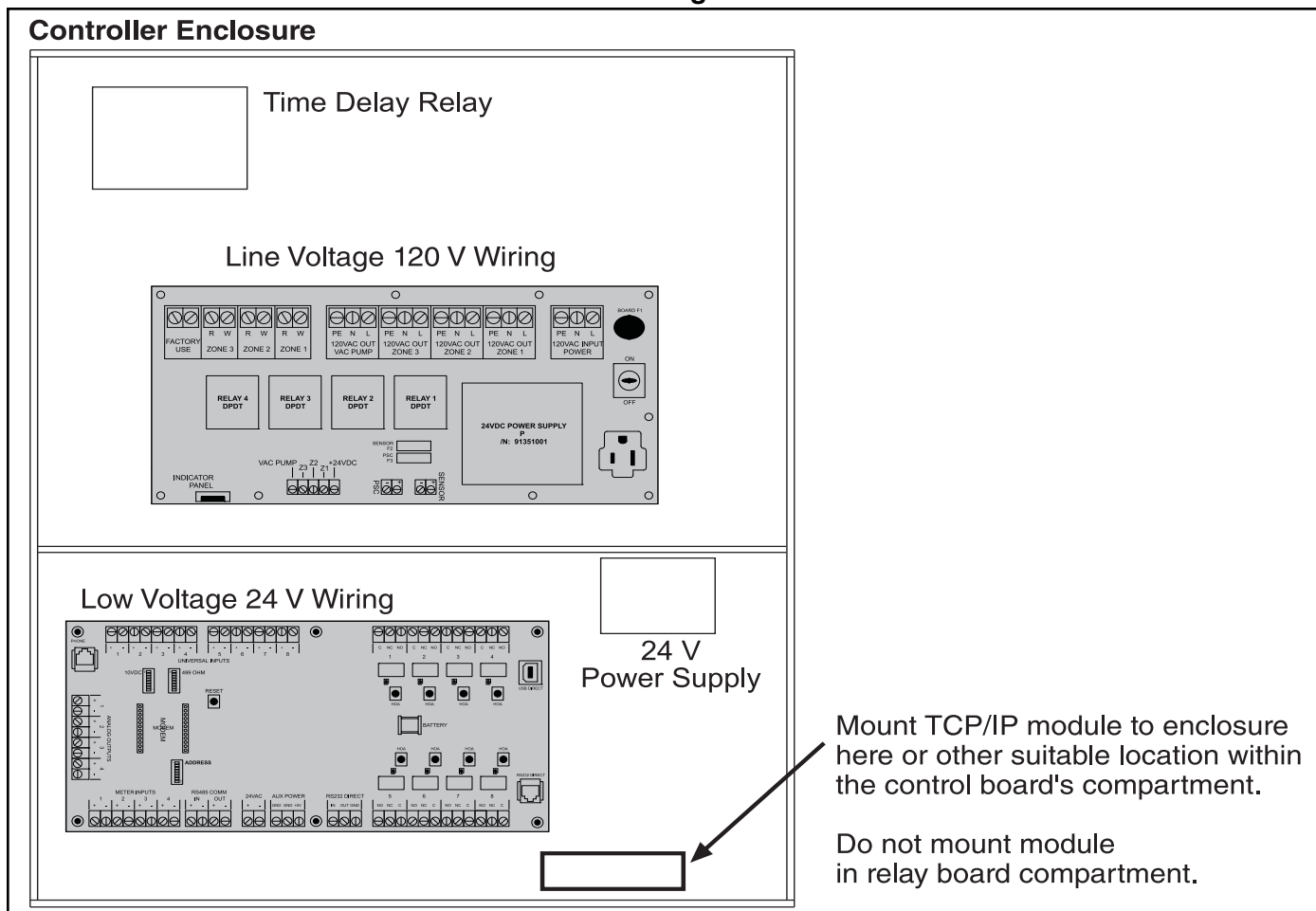
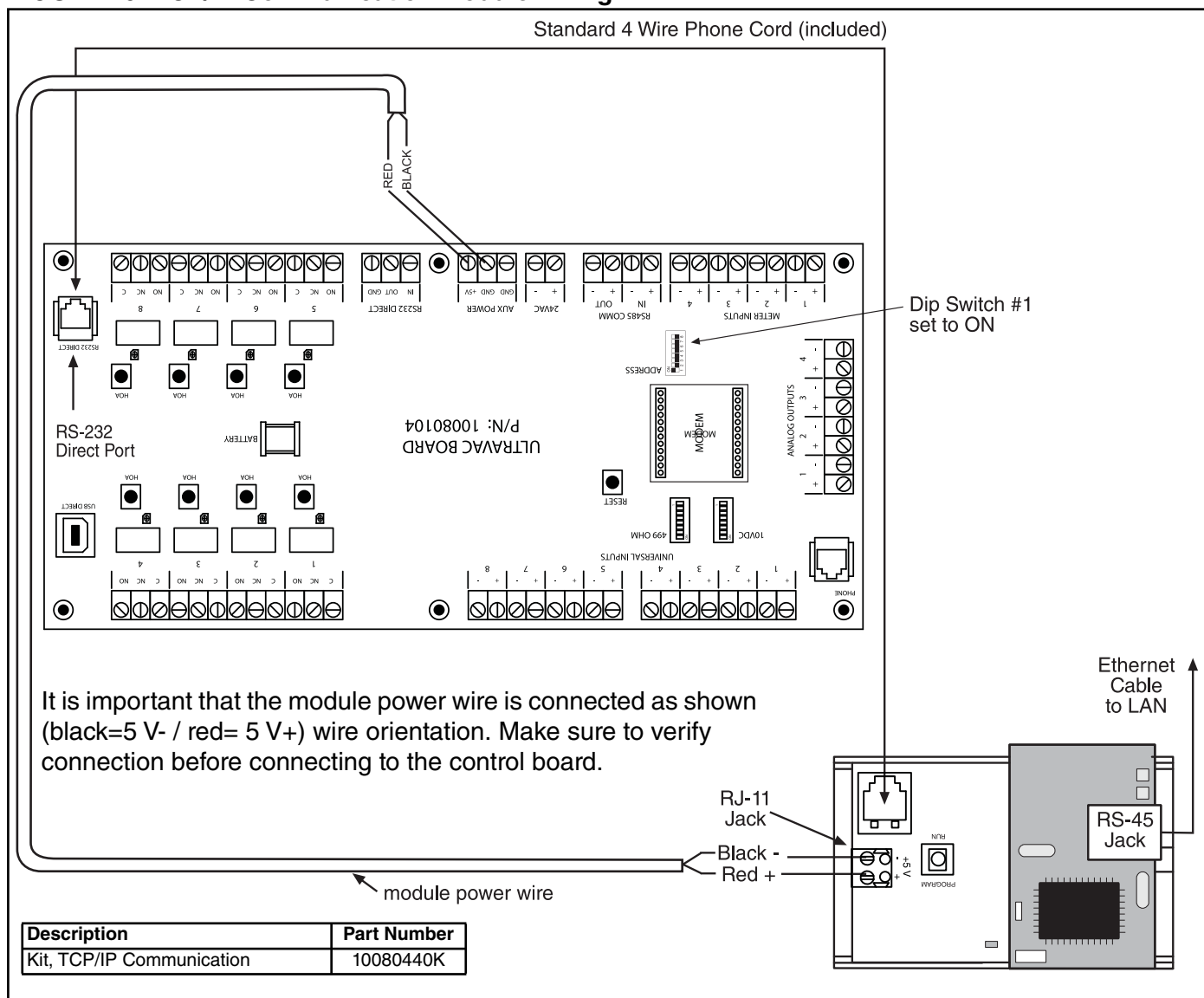


FIGURE 19: TCP/IP Communication Module Wiring

5.4 Direct Connect

For local viewing of system status and settings of any controller, a portable PC can be connected. Using the 9 pin adapter provided, (See Page 36, Figure 20), you may connect from your computer serial port to the RS-232 direct connect port on the control board via standard 4-wire phone cable. For identification of the RS-232 direct connect port, see Page 20, Figure 8. This can be useful when a PC is in close proximity to any ROBERTS GORDON® ULTRAVAC™ Controller or while troubleshooting at the controller using a laptop PC. This type of connector should not be used if the phone cable is more than 50' (15 m) in length.

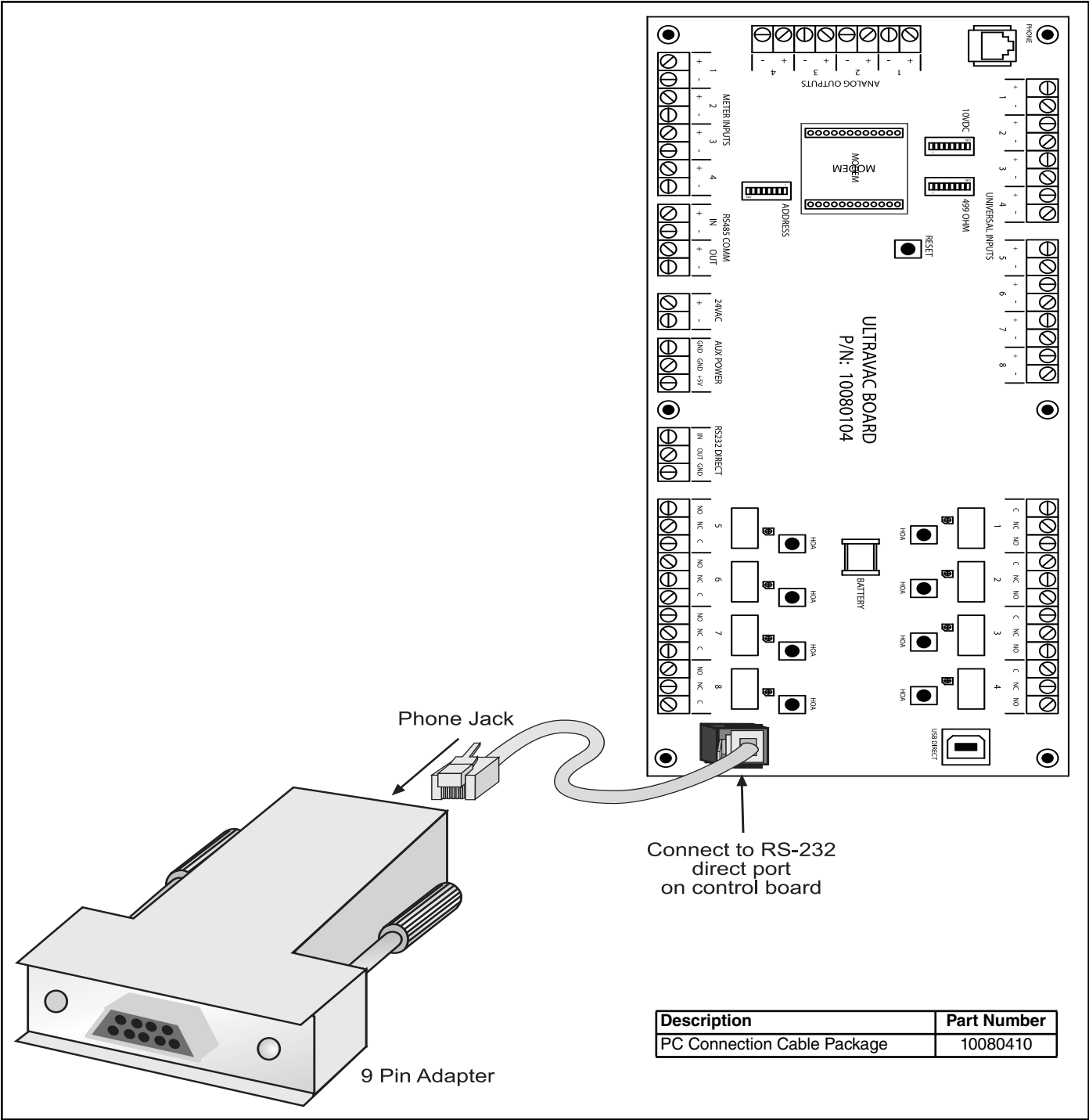
Plug one end of the phone cable into the RS-232 direct port, plug the other end into the adapter shown in on Page 36, Figure 20. Plug the adapter into a 9-

pin serial port on your computer.

If a PC does not have a serial port, but does have a USB port, purchase of a USB to Serial Converter is required.

A USB to 9-pin Serial Cable will allow connection between the RS-232 device (ULTRAVAC™ Control Board) and the USB port on the PC. The USB to serial RS232 DB9 Cable Adapter will be used in conjunction with the PC Connection Cable Package (P/N 10080410). USB to Serial RS232 DB9 Cable Adapters can be purchased at a local computer store or on the internet for \$20.00 or less. The converter should come with drivers and should draw power directly from USB, requiring no additional power adapter.

FIGURE 20: 9 Pin Adapter for PC



5.5 Communications Between Multiple ROBERTS GORDON® ULTRAVAC™ Controllers

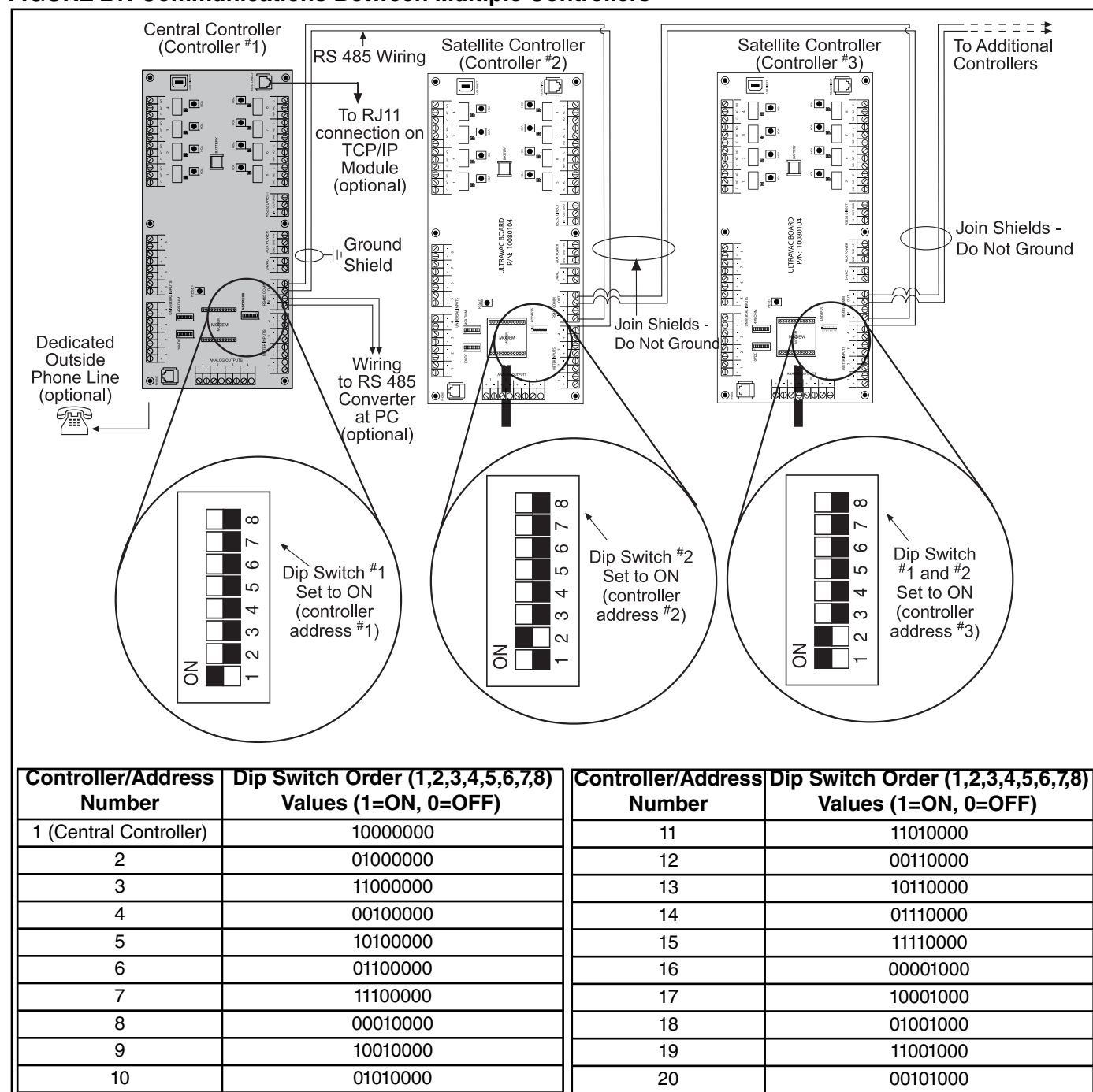
If more than one ROBERTS GORDON® ULTRAVAC™ Controller is installed in a building, the controllers' RS-485 communications must be wired in series. See Page 37, Figure 21. Connect the RS-485 terminal on controller #1 to the RS-485 terminal on controller #2 and so on in a daisy chain fashion. For communication cable requirements, See Page 24, Section 3.3

From a PC, by dialing into the modem on controller #1 or by connecting to controller #1 via RS-485 converter or TCP/IP communication module, the

system status and settings can be viewed for any of the controllers on the network.

The control board identification dip switch must be set on each ROBERTS GORDON® ULTRAVAC™ Controller. See Page 37, Figure 21 for dip switch settings. Contact Roberts-Gordon or your ROBERTS GORDON® independent distributor, if more than 20 controllers are connected.

FIGURE 21: Communications Between Multiple Controllers



5.5.1 Repeater

If the RS-485 communications wire length is above 4000' (1219 m), a repeater must be used to extend the signal. The repeater can also be used to install in different methods:

- To extend communications beyond the standard 4000' (1219 m) limitation. See Page 38, Figure 22.
- To add parallel branches of ROBERTS GORDON® ULTRAVAC™ controller communications bus wiring. See Page 39, Figure 23.

NOTE: The maximum number of ROBERTS GORDON® ULTRAVAC™ Controllers that can be installed is 242.

FIGURE 22: Repeater External Wiring

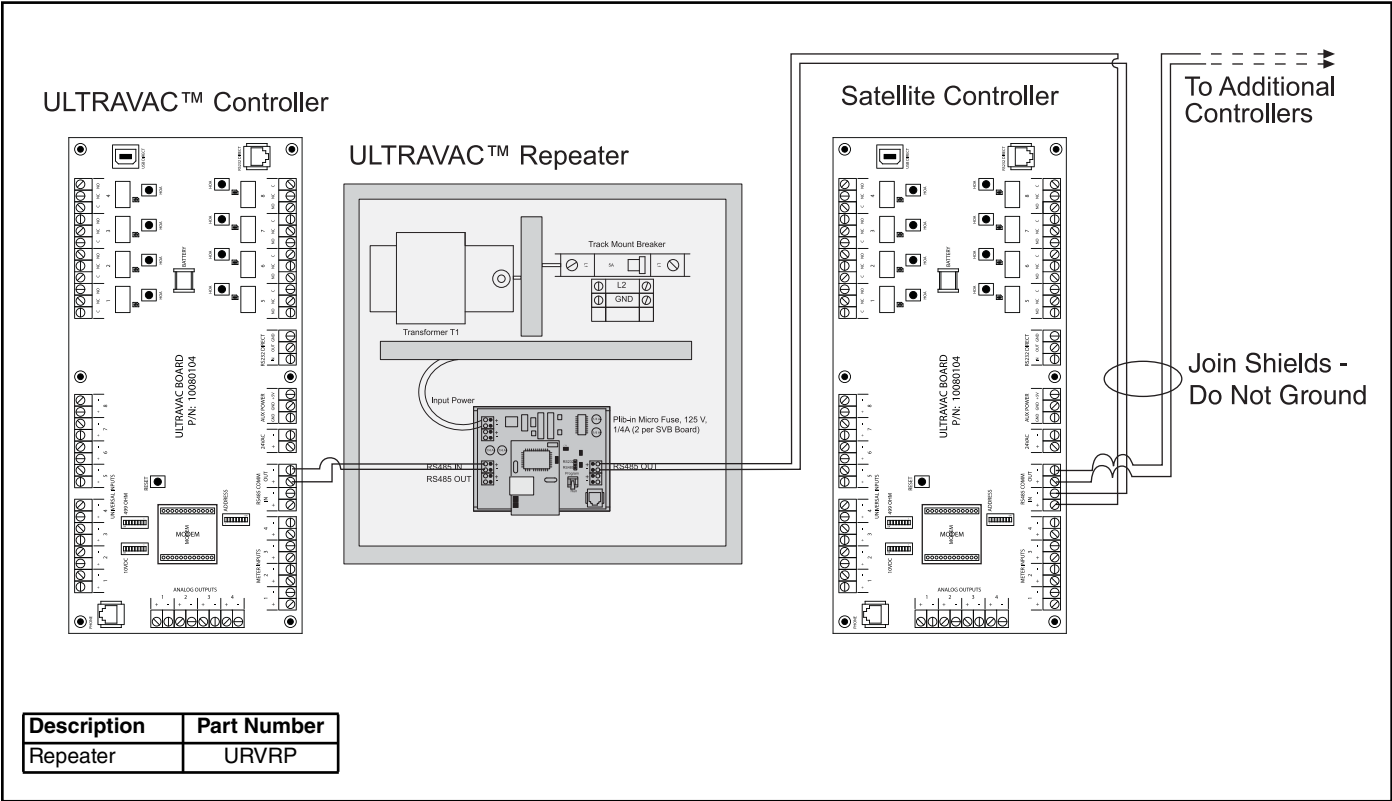
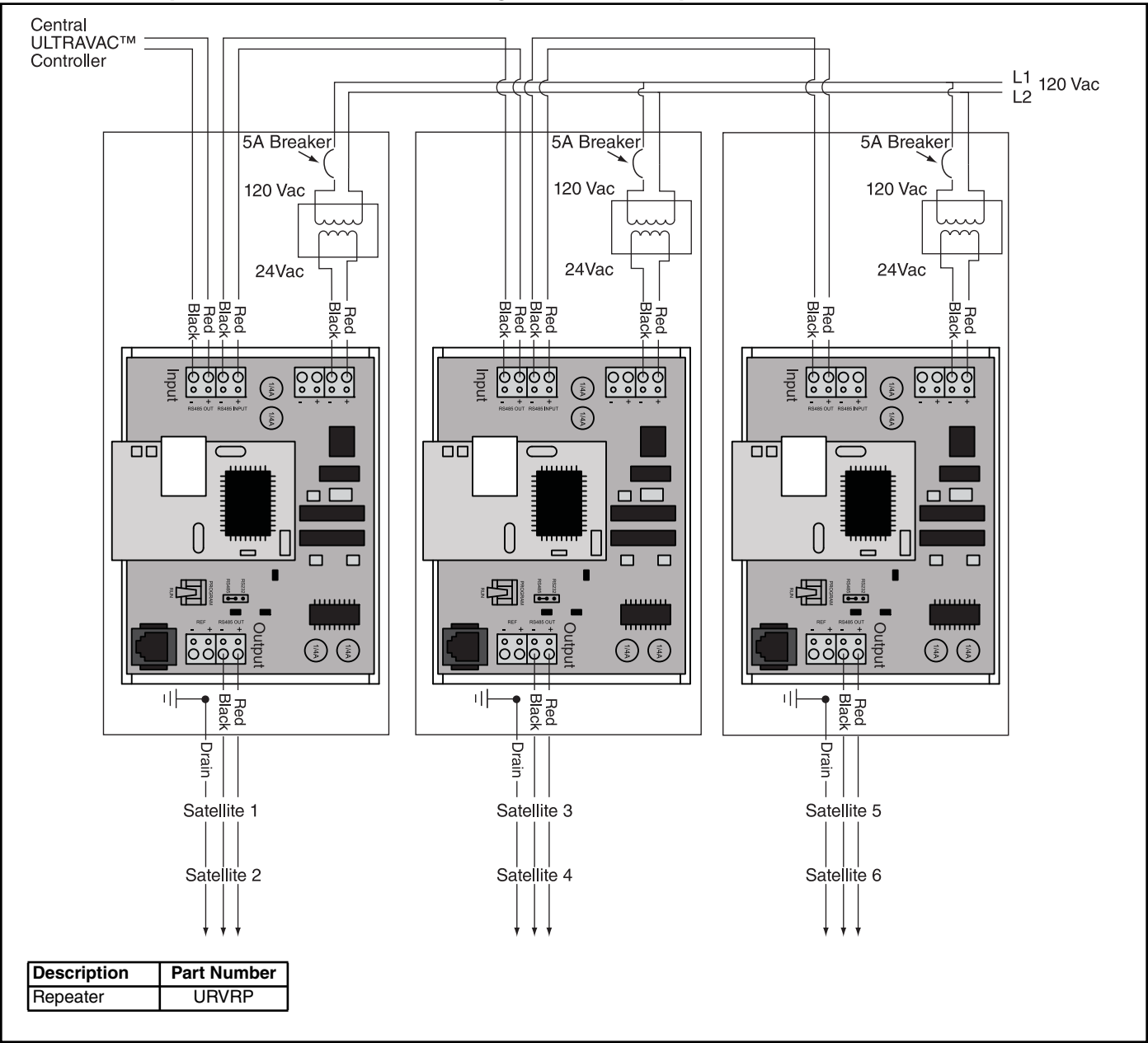


FIGURE 23: Repeater Communication Wiring Between Multiple Controllers



SECTION 6: ULTRAVAC™ BMS LINK CONTROLLER

6.1 ULTRAVAC™ BMS Link Controller Overview

Many customers have building management control systems that manage multiple mechanical systems in the building such as heating, ventilation, lighting, etc. ULTRAVAC™ Controls run a stand-alone proprietary program. With the addition of an ULTRAVAC™ BMS LINK Controller, the ULTRAVAC™ system can communicate with third party building management control systems using BACnet® or MODBUS® protocol.

Communication of data points from the ULTRAVAC™ system to the building controls system help allow building managers and end users to easily integrate ULTRAVAC™ into a single controls solution shared between multiple mechanical systems in the building. ULTRAVAC™ BMS Link has an option of communicating to the building control system via BACnet®/IP, BACnet® MSTP or MODBUS® protocol. The standard ULTRAVAC™ BMS Link architecture is detailed on Page 40, Figure 24.

FIGURE 24: Standard ULTRAVAC™ BMS Link Architecture

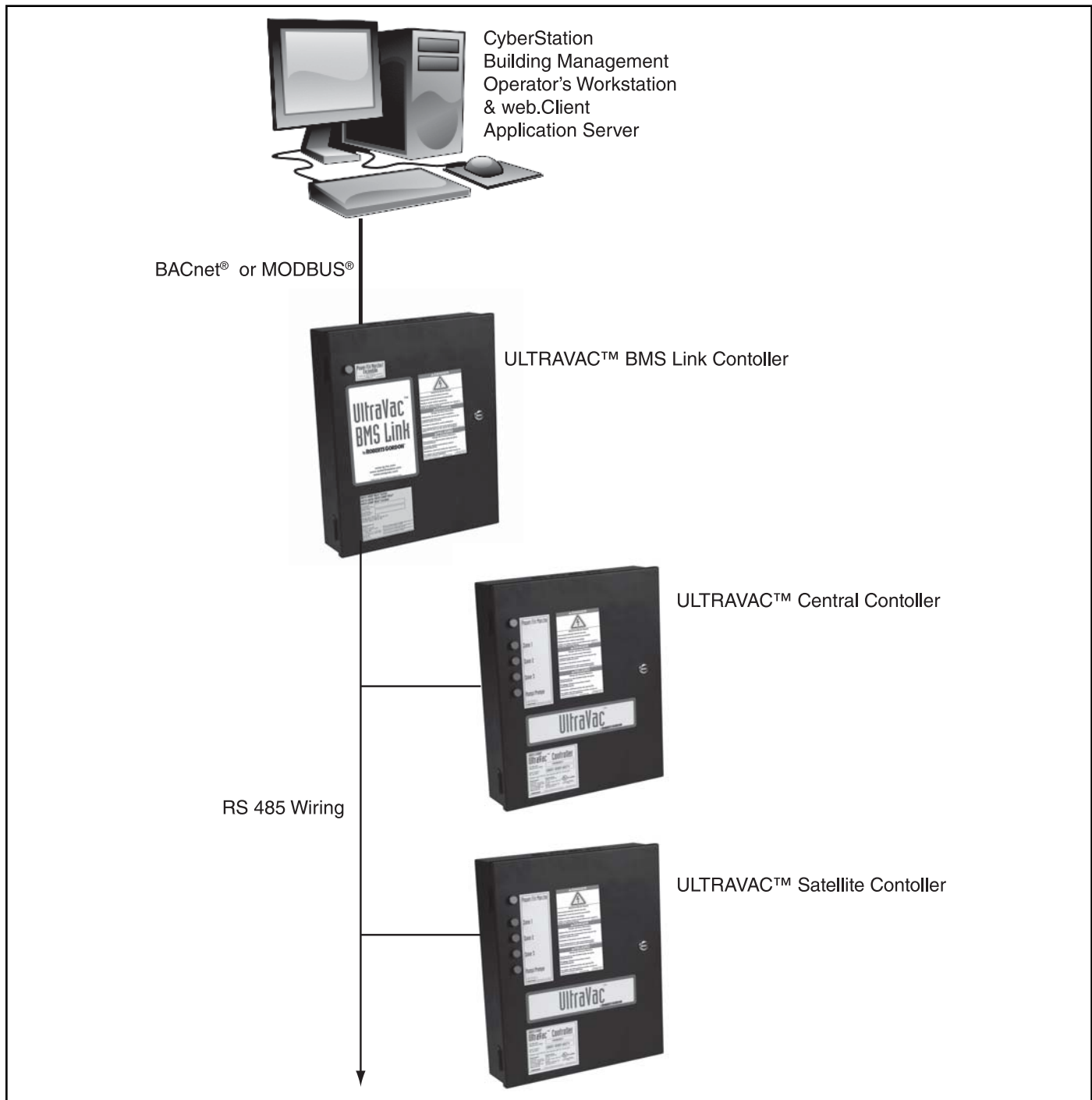
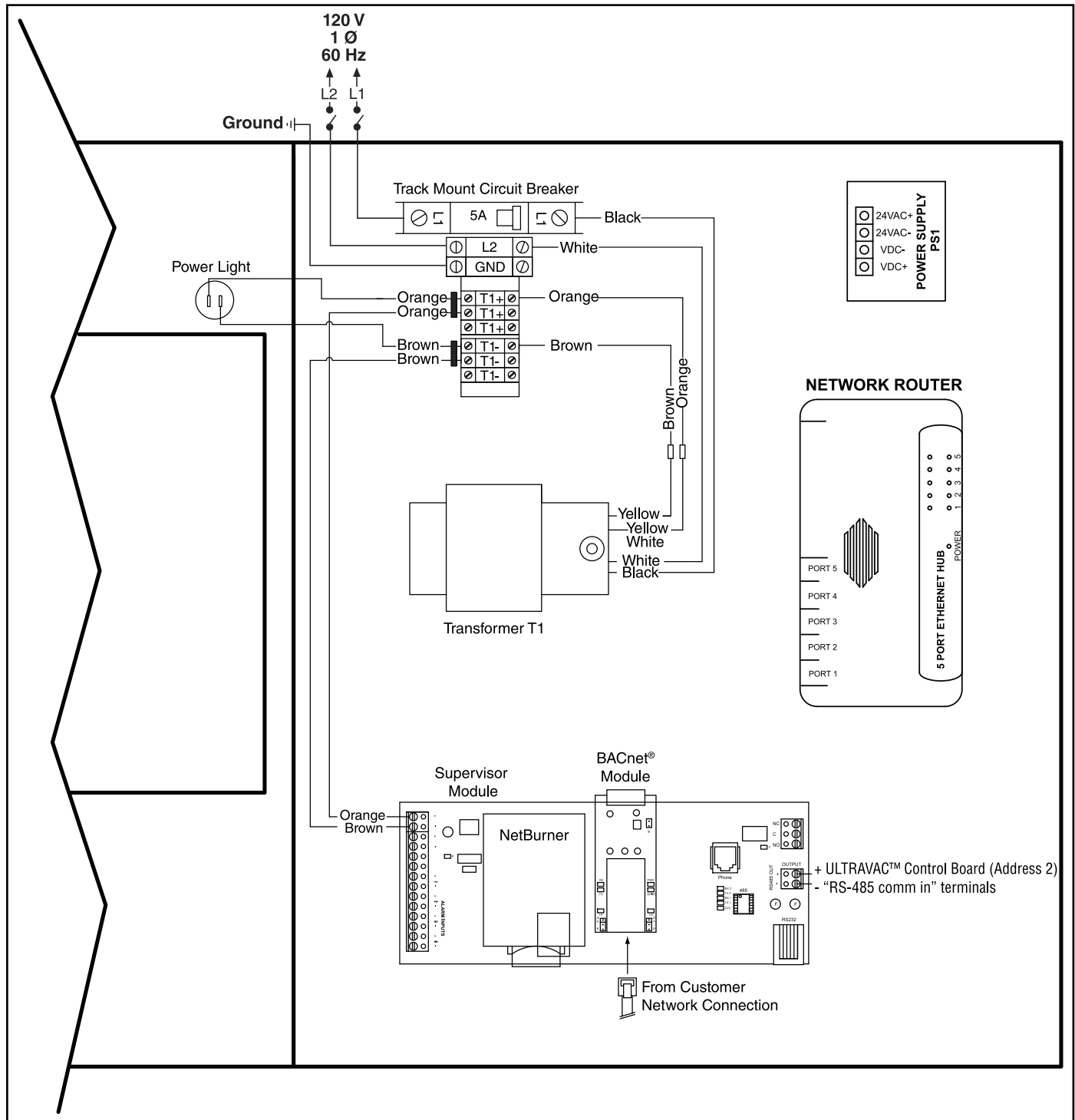


FIGURE 25: ULTRAVAC™ BMS Link Controller Schematic

6.2 ULTRAVAC™ BMS Link Controller Requirements

The purpose of the ULTRAVAC™ BMS Link Controller is to integrate with a third party building control system. This building control system is provided by others and must be capable of communicating via one of the ULTRAVAC™ BMS Link communication protocols.

For interface capability, one ULTRAVAC™ BMS Link Controller is needed for each ULTRAVAC™ network

of controllers. The ULTRAVAC™ BMS Link Controller is connected via communication wiring on the RS-485 communication bus to the ULTRAVAC™ central controller.

The ULTRAVAC™ BMS Link Controller requires a 115 V, 20 A dedicated power circuit. The control board identification dip switch must be set on each ULTRAVAC™ controller. See Page 43, Figure 26. This enables ULTRAVAC™ Controls to communicate with a variety of controls.

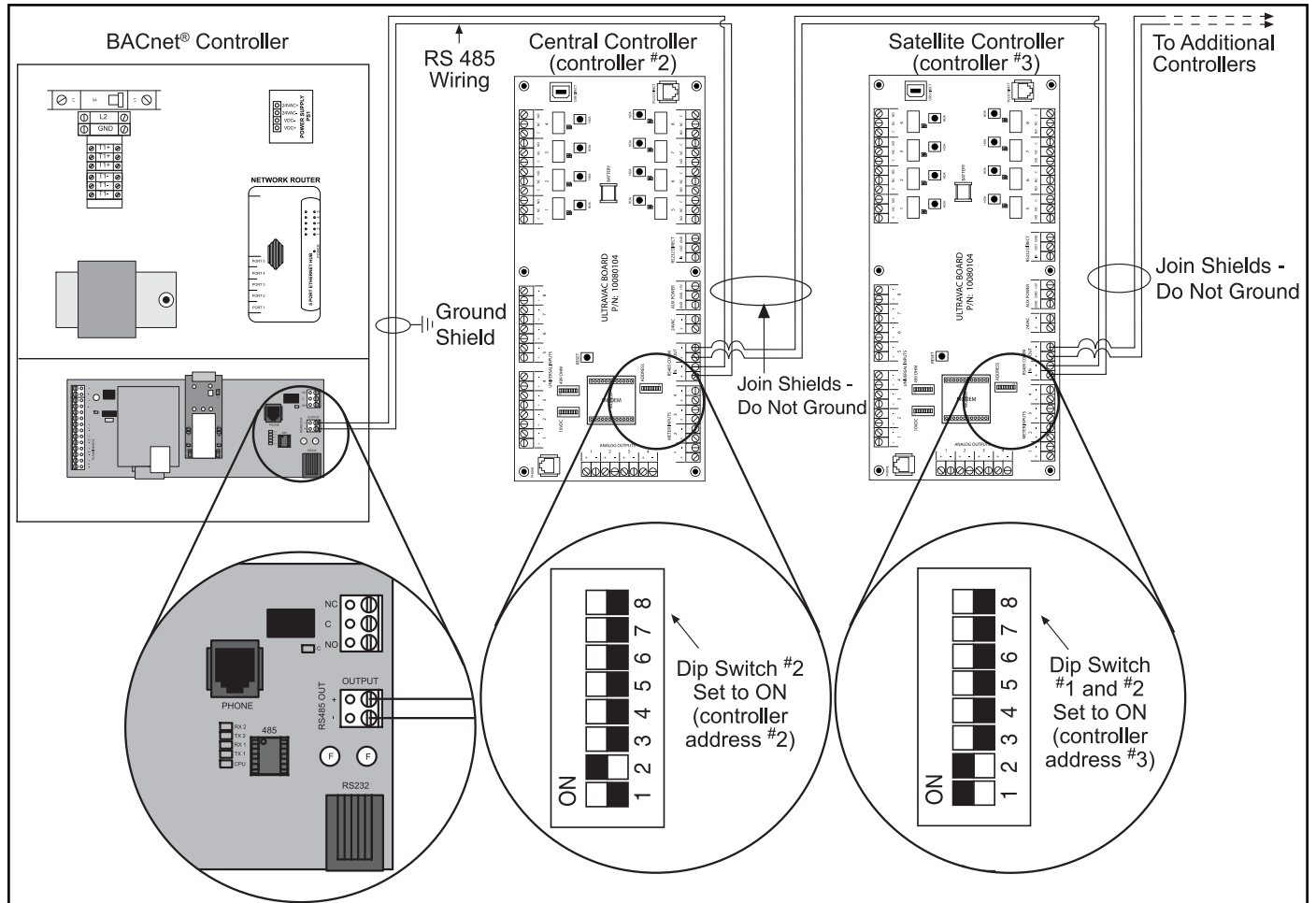
6.3 Technical Data

- Power Supply: 120 VAC.
- Frequency: 50/ 60 Hz.
- Network Cable: Standard Ethernet Cables.
- Communication Ports: RS-485 Communication Bus
- Memory: Memory Card, SD 1GB.

6.4 ULTRAVAC™ BMS Link Controller Programming

Each ULTRAVAC™ BMS Link Controller is custom programmed before it is shipped. The custom program allows the controller to interface with the proper total number of ULTRAVAC™ Controls installed at the jobsite. The total number of ULTRAVAC™ Controls (including the central controller and all satellite controllers, but not including the ULTRAVAC™ BMS Link Controller) and the job name and location are submitted to Roberts-Gordon upon placing the order for the ULTRAVAC™ BMS Link Controller.

Each ULTRAVAC™ BMS Link Controller is supplied with a printed report listing all of the available points. The information in the report must be communicated to the controls manager for use in configuring the third party building controls software. This documentation is intended for the contractor to leave with the controls manager or end user upon commissioning of the ULTRAVAC™ system. Refer to the ULTRAVAC™ BMS Link Controller User Manual included on our ULTRAVAC™ Software CD for onsite programming instructions.

FIGURE 26: Communication Between ULTRAVAC™ BMS Link Controller and Multiple ULTRAVAC™ Controllers**NOTE:**

For retrofit projects, you must re-address existing boards beginning with address 2 (typically add 1 to each existing address).

Controller Number	Dip Switch Order (1,2,3,4,5,6,7,8) Values (1=ON, 0=OFF)	Address Number	Controller Number	Dip Switch Order (1,2,3,4,5,6,7,8) Values (1=ON, 0=OFF)	Address Number
1 (Central Controller)	01000000	2	11	00110000	12
2	11000000	3	12	10110000	13
3	00100000	4	13	01110000	14
4	10100000	5	14	11110000	15
5	01100000	6	15	00001000	16
6	11100000	7	16	10001000	17
7	00010000	8	17	01001000	18
8	10010000	9	18	11001000	19
9	01010000	10	19	00101000	20
10	11010000	11	20	10101000	21


SECTION 7: VARIABLE FREQUENCY DRIVE PROGRAMMING

7.1 VFD Parameter Settings For Use With ROBERTS GORDON® ULTRAVAC™

The VFD parameters come with factory default settings. The following parameter settings must be changed for ROBERTS GORDON® ULTRAVAC™. Settings can only be altered when the pump motor is stopped.

Verify that there is power to the VFD (LCD display will be on) and no power to the 24 V power switch on the relay board of the ROBERTS GORDON® ULTRAVAC™.

⚠ DANGER



Electrical Shock Hazard

Enclosure contains live electrical components.

Programming must be done by a trained technician only.

Replace cover before operating.

Failure to follow these instructions can result in death or electrical shock.

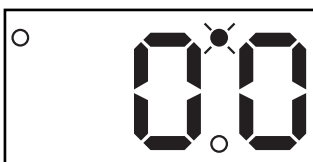
To override the rotary disconnect switch inside the VFD enclosure, turn the square rod with a wrench to the ON position. In order to be able to close the cover of the disconnect, the rods need to be turned back to the OFF position.

7.1.1

To enter the PROGRAM mode and access the parameters, press the Mode button. This will activate the PASSWORD prompt (if the password has not been disabled).

Display reads "00"

Upper right decimal point blinks



7.1.2

Use the arrow buttons to scroll to the password value (the factory set password is 225).

Press Mode to enter password.

Once the correct password value is entered, the display will read "P01", which indicates that the PROGRAM mode has been accessed at the beginning of the parameter menu (P01 is the first parameter).



NOTE: If the display flashes "Er", the password was incorrect, and the process to enter the password must be repeated.

7.1.3 Use the arrow buttons to scroll to the desired parameter number. For new parameter settings, See *Page 45, Section 7.2*.

7.1.4 Once the desired parameter number is found:

Press Mode to display present parameter setting (example setting is 20.0).

Upper right decimal point blinks.



Use arrow buttons to change setting.

Press Mode to store new setting and exit the program mode.

7.1.5 To change another parameter, press the Mode key again to re-enter the PROGRAM mode (the parameter menu will be accessed at the parameter that was last viewed or changed before exiting).

If the Mode key is pressed within two minutes of exiting the PROGRAM mode, the password is not required to access the parameters. After two minutes,

the password must be entered in order to access the parameters again.

7.2 Altering VFD Parameters

Using the procedure described on *Page 44, Section 7.1.1 through Section 7.1.5*, alter the following parameters:

Parameter Number	Parameter Name	Factory Default	New Setting
P01	Line Voltage	01	01
P03	Start Method	01	05
P05	Standard Speed Source	01	(03) (0-10) Vdc (04) (4-20) mA
P44	Password	225	Any # 000-999
P45	Speed at Minimum Signal	0.0Hz	Frequency Setting noted on <i>Page 46, Section 8.1.2</i>
P46	Speed at Maximum Signal	60.0Hz	Frequency Setting noted on <i>Page 46, Section 8.1.2</i>

SECTION 8: COMMISSIONING THE CORAYVAC® SYSTEM

NOTE: The ROBERTS GORDON® ULTRAVAC™ software must be installed on the PC, the communication connection must be made to the controller and all wiring of the ROBERTS GORDON® ULTRAVAC™ control boards, relay boards, burners, pumps and VFD must be completed before starting the commissioning procedure.

To avoid damage to the pump motor, do not adjust the frequency above 60.0 Hz. Verify that the end vent vacuum readings in the remaining branches are proper. If necessary, adjust the proper damper coupling to achieve an end vent vacuum of 2.5" - 3.0" wc. *See Page 47, Figure 27.* Damper couplings should be found near the end of the radiant portion of the pipe in each branch or where a branch connects to other branches at a cross or tee. *See Page 48, Figure 28.*

8.1 Setting The CORAYVAC® End Burner Vacuum

It is important to understand that the frequency that the VFD runs the motor at, determines the speed of the impeller in the pump. Variation of the impeller speed will increase or decrease vacuum in the system. The following procedure will help you set minimum and maximum VFD frequency settings to achieve proper vacuum in the system.

Step 8.1.1 At the controller, turn on the 24 V power switch on the relay board. At the PC, "connect" to the controller (see the ROBERTS GORDON® ULTRAVAC™ Software Installation and Operation Manual, P/N 10081600NA for details) and then open the **manual override screen(Alt + M)**. On the screen, click the "ON" button for the vacuum pump. Wait 30 seconds then click the ON button for zones 1-3.

Step 8.1.2 The pump should be running and the burners should light within 60 seconds. At the VFD, verify that the number displayed on the LCD screen is "60.0" If it is lower than 60.0, hit the "up" arrow button on the VFD until the number reads 60.0 Let the burners fire for approximately 20-30 minutes to warm up the system. Using a manometer, check the end vent vacuum in each zone (each branch of burners). *See Page 47, Figure 27.*

If the lowest end vent vacuum reading is above 3.0" wc, reduce the vacuum pump speed. Generally, the lowest end vent vacuum reading is on the longest branch of the system. Use the down arrow button on the VFD to reduce the frequency of the output signal to the pump, thus reducing the pump speed and lowering the end vent vacuum reading. Continue to reduce the frequency until the end vent vacuum reading is between 2.5" - 3.0" wc. Make note of this frequency setting below. The frequency is found on the VFD's LCD screen.

2.5" wc - 3.0" wc VFD Frequency Setting

Record Frequency Setting Here:

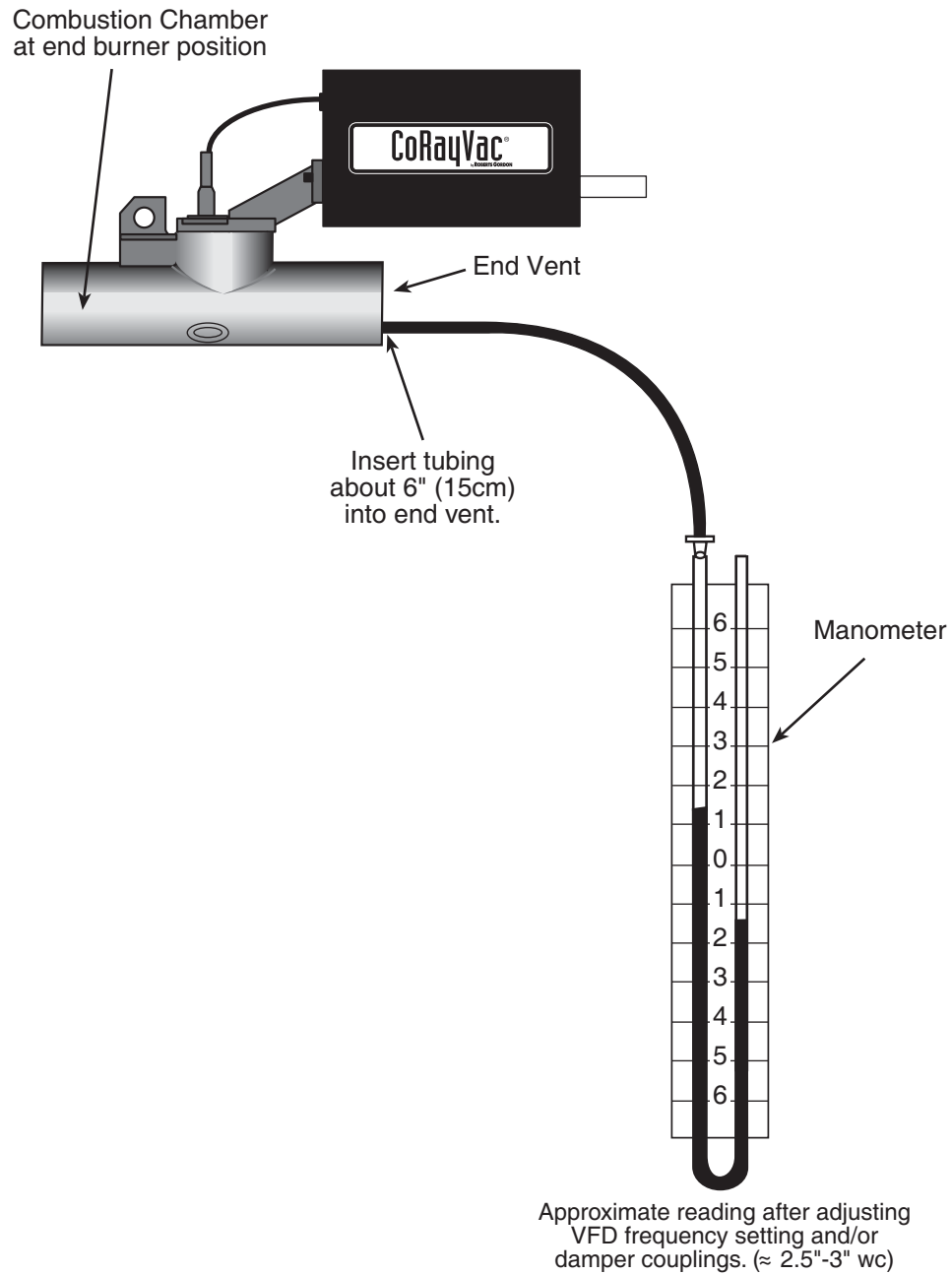
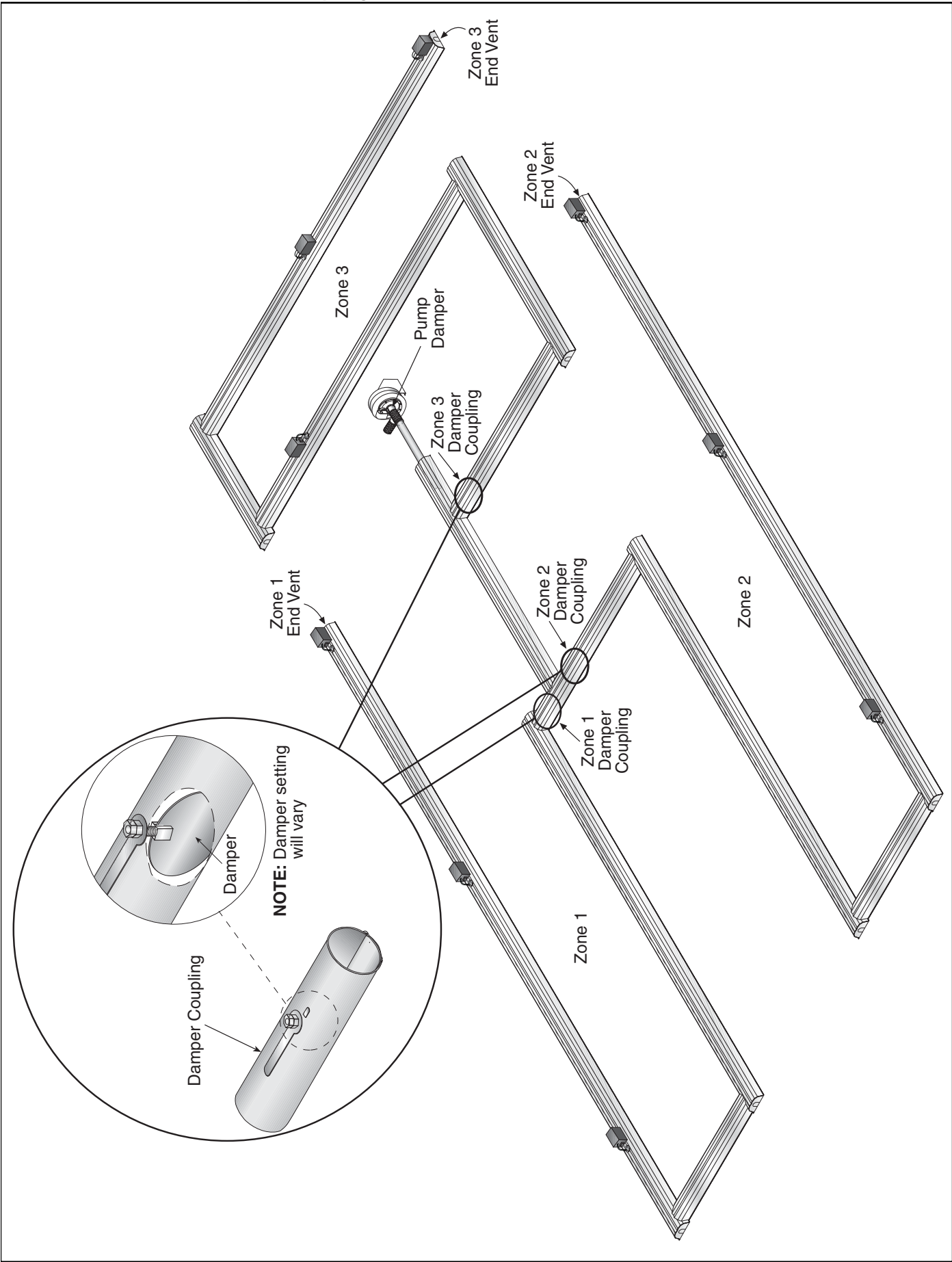
FIGURE 27: End Vent Vacuum

FIGURE 28: Possible Damper Couplings' Locations



Step 8.1.3 After setting end vent vacuums between 2.5" wc and 3.0" wc, while all the burners are still operating, use the down arrow button on the VFD to reduce the frequency of the output signal to the pump. Reduce the frequency of the VFD until the manometer at each of the end vents reads 1.0" wc - 1.2" wc, Make note of this frequency setting below. The frequency is found on the VFD's LCD screen.

1.0" w.c. - 1.2" wc VFD Frequency Setting

Record Frequency Setting Here:

Step 8.1.4 Return to the PC and click the pump and zones to "OFF".

Step 8.1.5 Using the procedure described on *Page 44, Section 7.1.1 through Section 7.1.5*, alter the following parameters on the VFD: Return to the PC and click the vacuum pump and three zones to "AUTO", then click exit.

Parameter Number	Parameter Name	Factory Default	New Setting
P01	Line Voltage	01	01
P03	Start Method	01	05
P05	Standard Speed Source	01	(03) (0-10) Vdc (04) (4-20) mA
P44	Password	225	Any # 000-999
P45	Speed at Minimum Signal	0.0Hz	Frequency Setting noted on <i>Page 46, Section 8.1.2</i>
P46	Speed at Maximum Signal	60.0Hz	Frequency Setting noted on <i>Page 46, Section 8.1.2</i>

SECTION 9: TROUBLESHOOTING

DANGER



Electrical Shock Hazard

Disconnect electric before service.

More than one disconnect switch may be required to disconnect electric to the unit.

Failure to follow these instructions can result in death or electrical shock.

WARNING

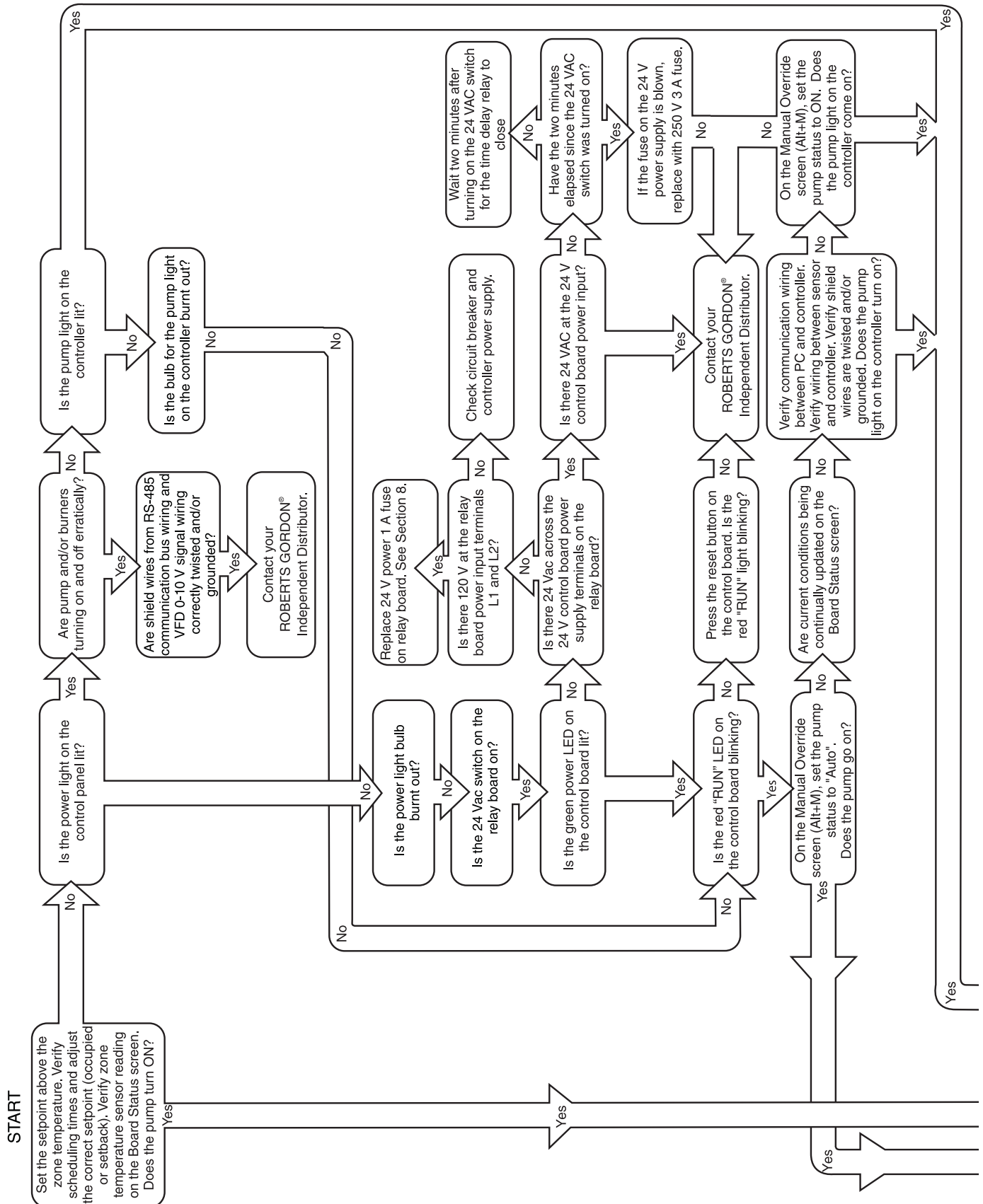


Explosion Hazard

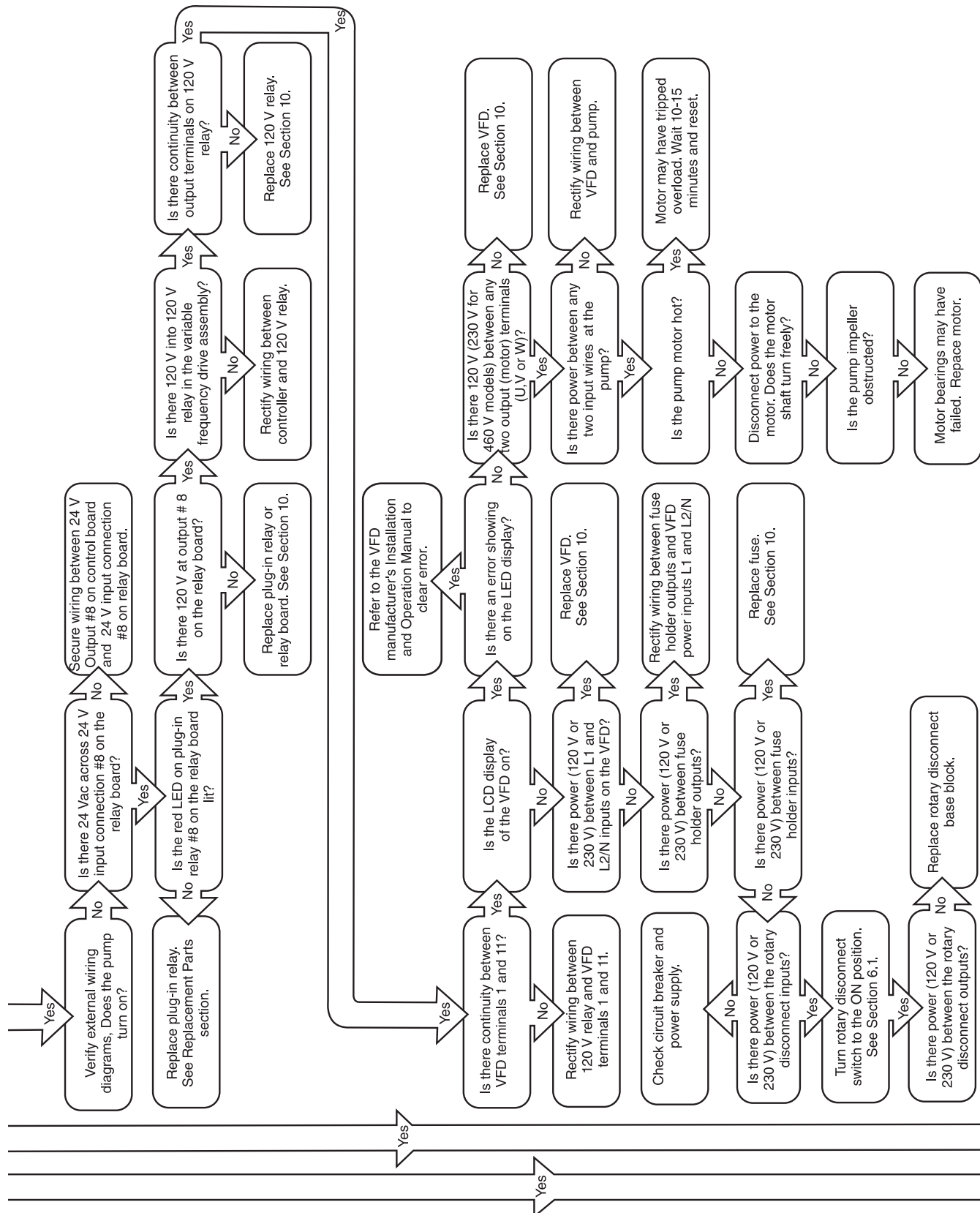
Turn off gas supply to heater before service.

Failure to follow these instructions can result in death, injury or property damage.

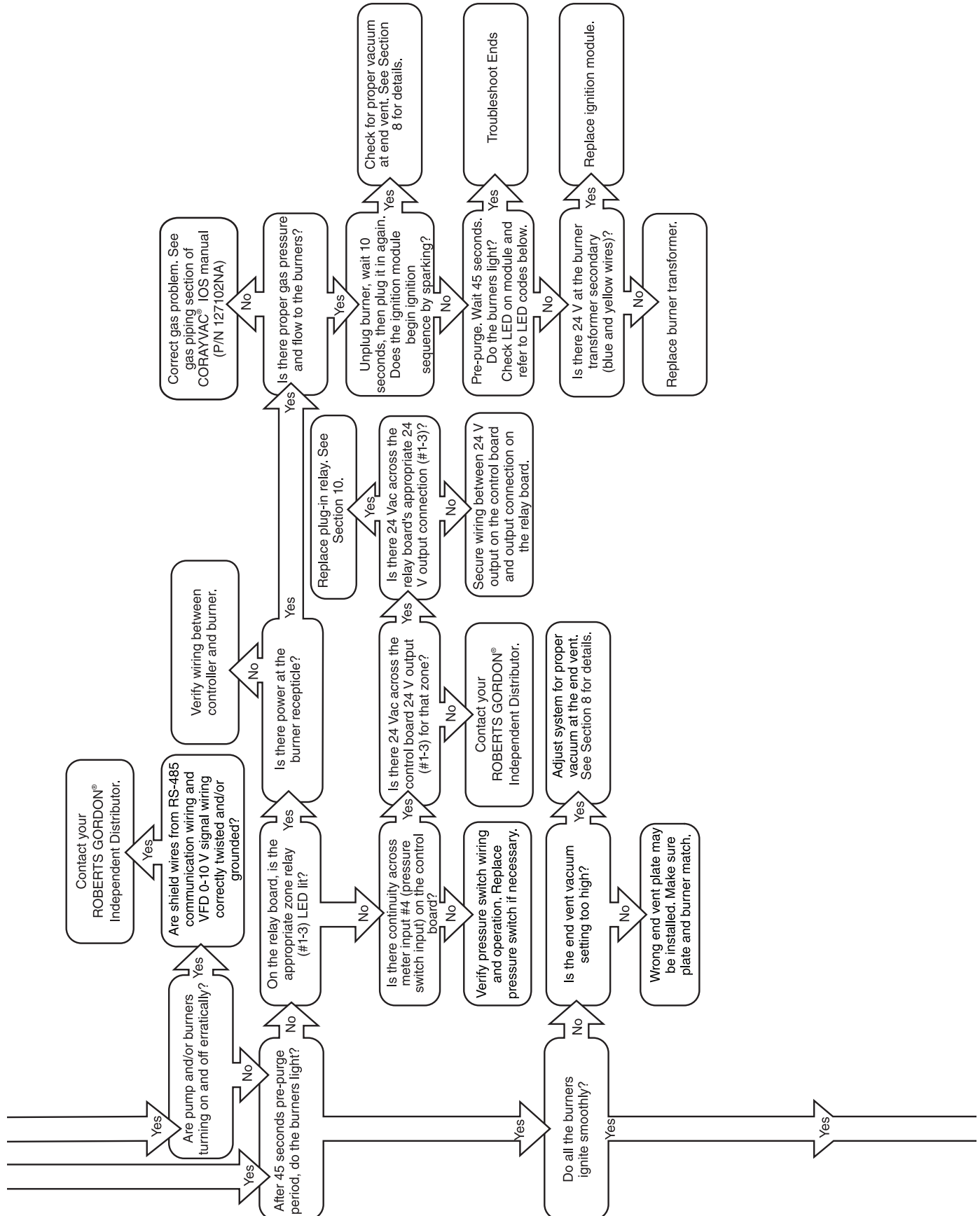
FIGURE 29: Troubleshooting Flow Chart



Troubleshooting Flow Chart (continued)



Troubleshooting Flow Chart (continued)



Troubleshooting Flow Chart (continued)

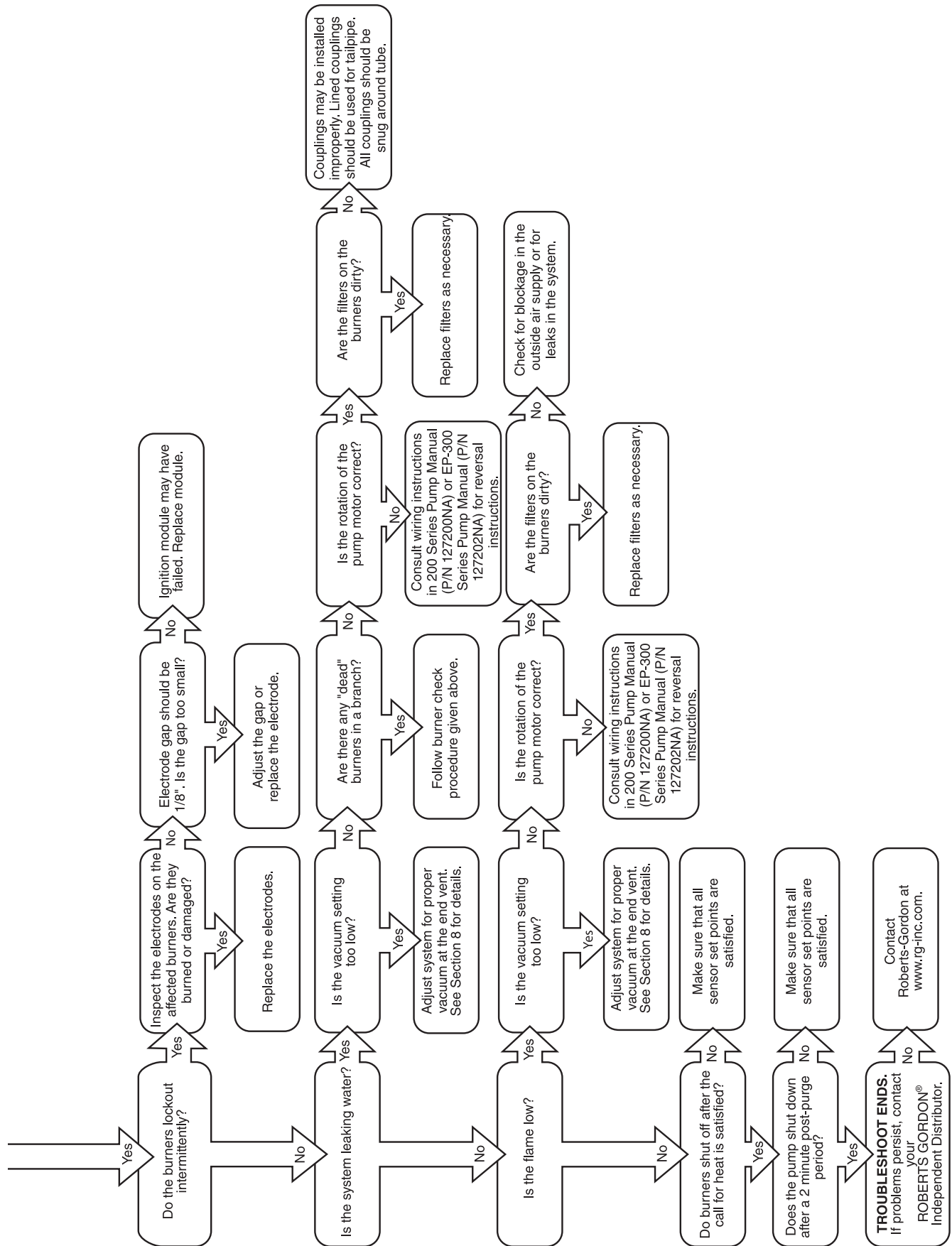


FIGURE 30: Troubleshooting Flow Chart - Repeater

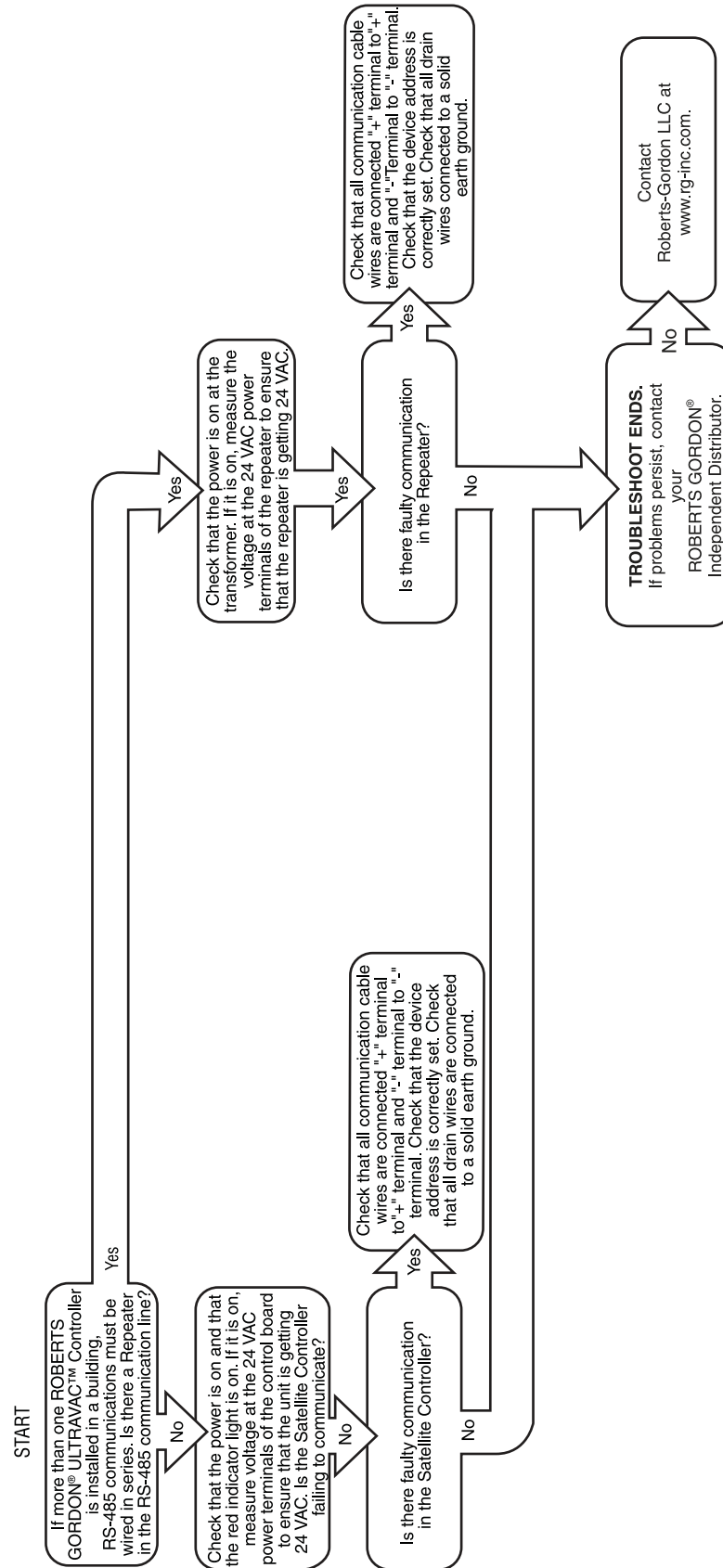
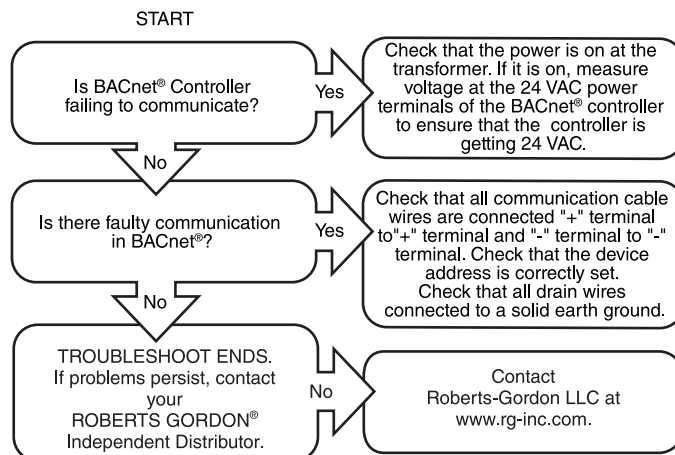
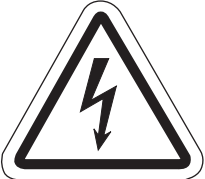





FIGURE 31: Troubleshooting Flow Chart - BACnet®



SECTION 10: REPLACEMENT PARTS

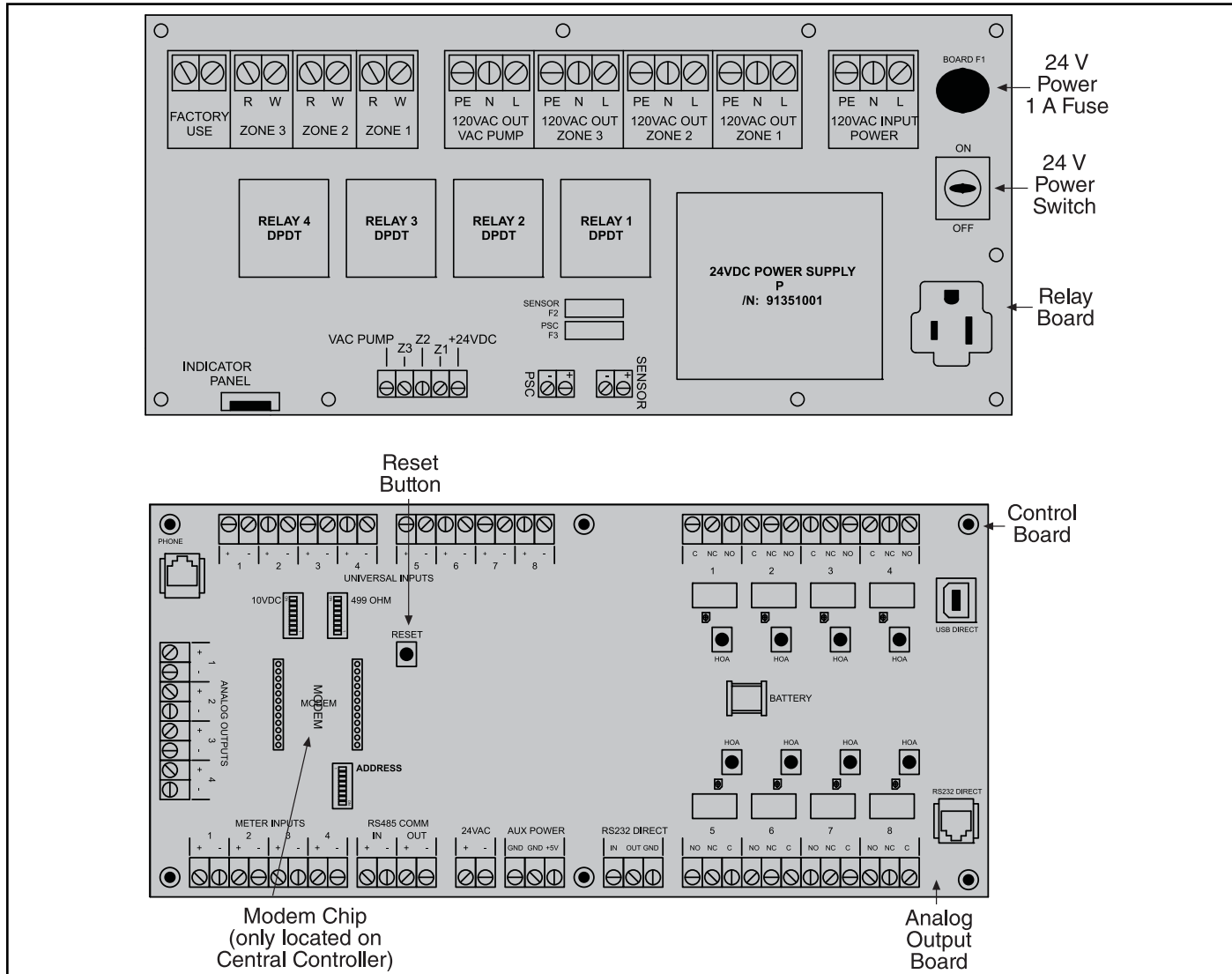
⚠ DANGER		⚠ WARNING	
			
Electrical Shock Hazard	Explosion Hazard	Fire Hazard	Carbon Monoxide Hazard
<p>Use only genuine ROBERTS GORDON® replacement parts per this installation, operation and service manual.</p> <p>Failure to follow these instructions can result in death, electric shock, injury or property damage.</p>			

See warnings and important information before removing or replacing parts. After any maintenance or repair work, always test fire the heater in accordance with the start-up instructions per the heaters current Installation, Operation and Service manual to help ensure all safety systems are in working order before leaving the heater to operate. Minor faults may be traced by using the troubleshooting charts.

10.1 ROBERTS GORDON® ULTRAVAC™ Controller Replacement Parts

Caution: Use only genuine ROBERTS GORDON® replacement parts. Use of parts not specified by Roberts-Gordon voids warranty.

FIGURE 32: ROBERTS GORDON® ULTRAVAC™ Controller Components Diagram

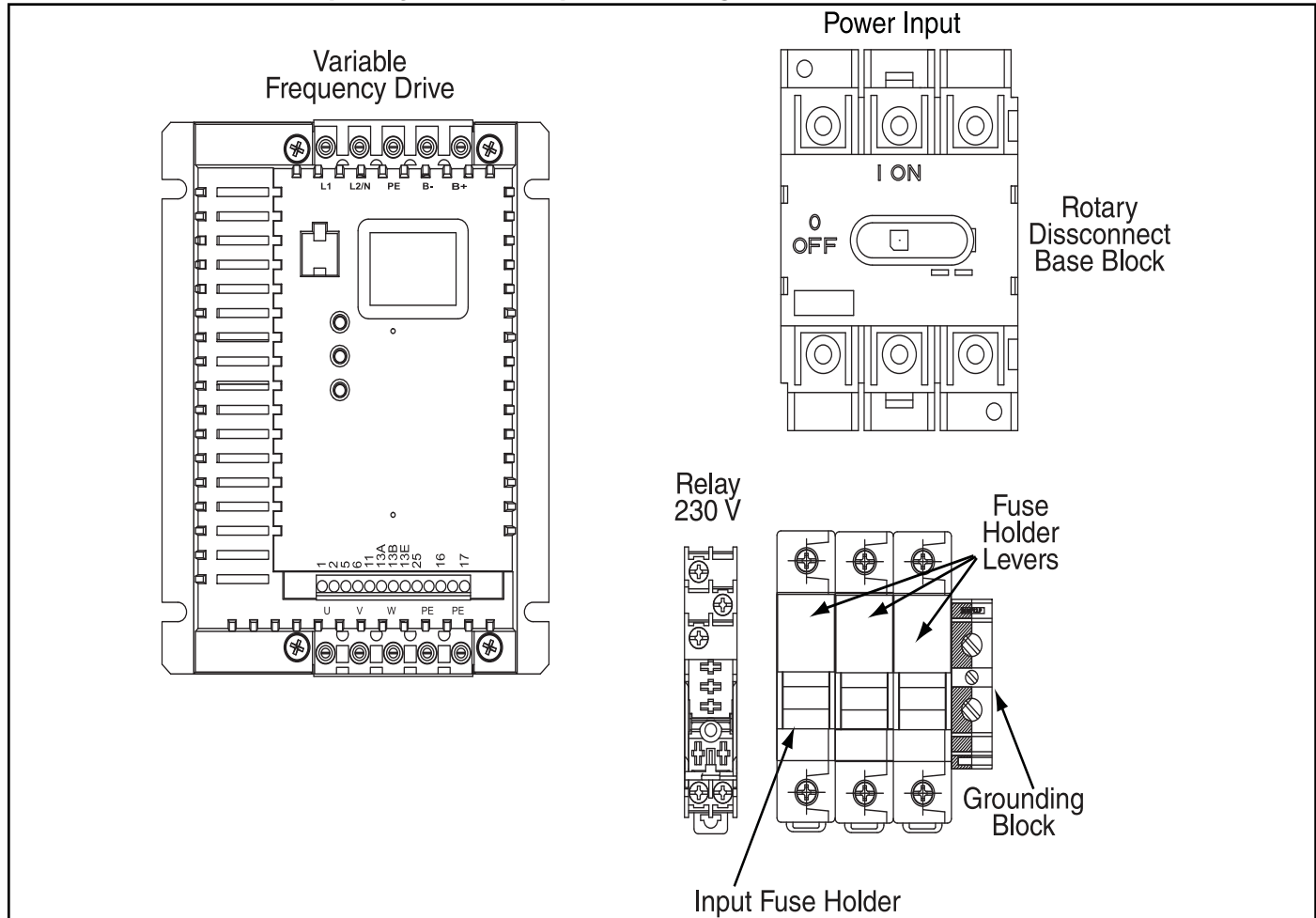


Description	Part Number
Control Board (150 style)	10080104
Relay Board	10080201
URV Eprom Chip (150 Style, current version)	10080122
Plug-In Relay	10080213
Modem Chip (located only on central controller)	10080142
1 A Fuse (Relay Board)	10080211
ROBERTS GORDON® ULTRAVAC™ Indoor Sensor °F (not shown)	10081500
ROBERTS GORDON® ULTRAVAC™ Outdoor Sensor (not shown)	10081501
ROBERTS GORDON® ULTRAVAC™ Indoor Sensor °C (not shown)	10081502
PC Connection Cable Package (not shown)	10080410
RS-485 Converter Package (not shown)	10080430
Kit, TCP/IP Communication Module (not shown)	10080440K
Telephone Sharing Device, 4 port	10080600
Relay 120 V Unitary	90447110

10.2 Variable Frequency Drive Replacement Parts

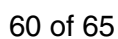
Caution: Use only genuine ROBERTS GORDON® replacement parts. Use of parts not specified by Roberts-Gordon voids warranty.

FIGURE 33: Variable Frequency Drive Components Diagram



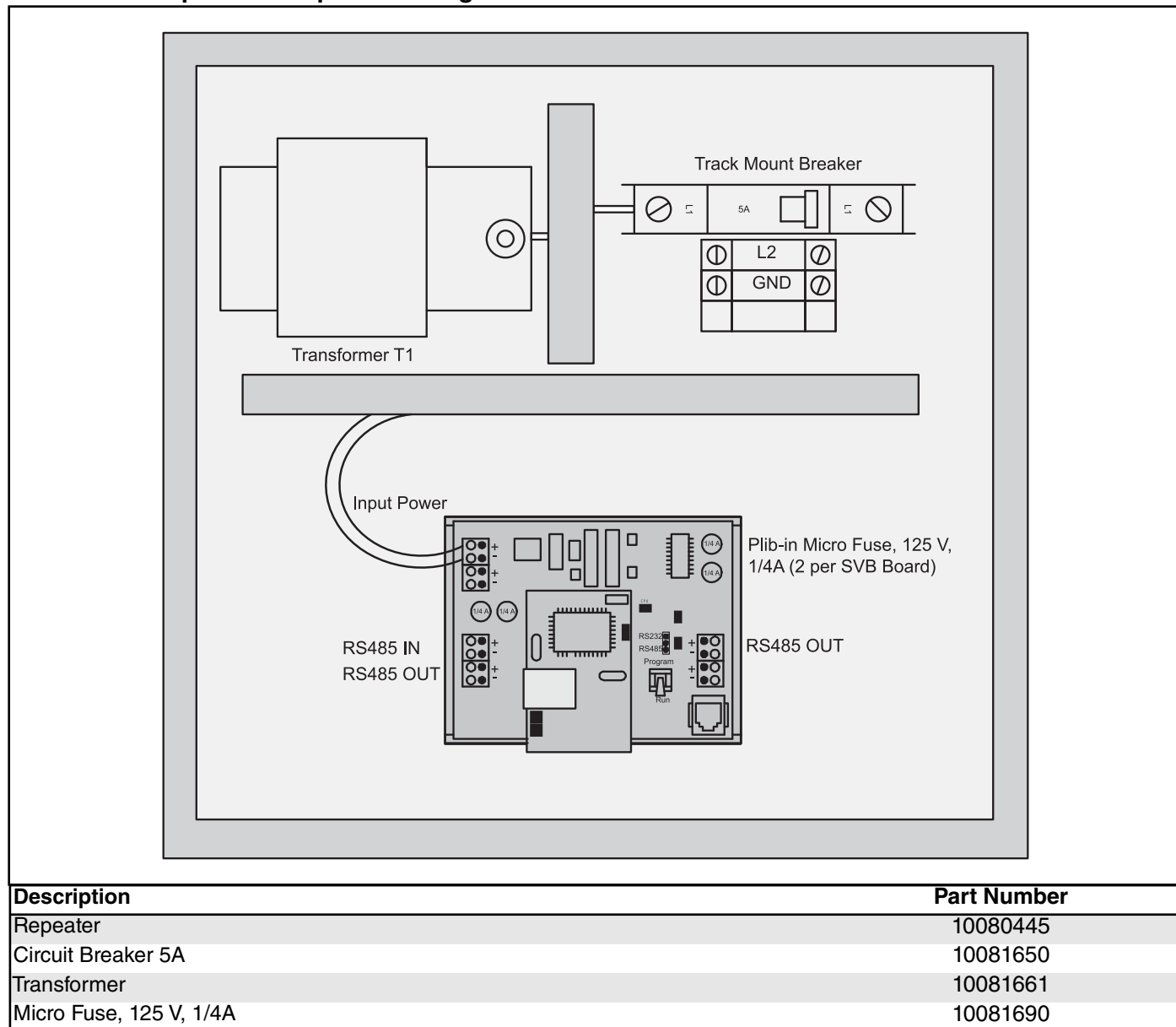
Description	Part Number
Variable Frequency Drive, 1 HP, 120 V, 1 Ø Input (for use with EP-203)	10081201
Variable Frequency Drive, 3/4 HP, 230 V, 1 Ø Input (for use with EP-203)	10081202
Variable Frequency Drive, 3/4 HP, 230 V, 3 Ø Input (for use with EP-203)	10081211
Variable Frequency Drive, 2 HP, 230 V, 1 Ø Input (for use with EP-303)	10081203
Variable Frequency Drive, 1 HP, 480 V, 3 Ø Input (for use with EP-203)	10081204
Variable Frequency Drive, 2 HP, 480 V, 3 Ø Input (for use with EP-303)	10081205
Relay, 120 V	90429100K
Fuse 10 A (for .75 HP 230 V VFD, 1 HP 480 V VFD and 2 HP 480 V VFD)	91321410
Fuse 25 A (for 1 HP 120 V VFD and 2 HP 230 V VFD)	91321425
Grounding Block	91321300
Fuse Holder	91321400
Rotary Disconnect Base Block	91321550
Rotary Disconnect Handle (not shown)	91321551
Rotary Disconnect Rod (not shown)	91321552

10.3 ULTRAVAC™ BMS Link Controller Replacement Parts





10.4 Repeater Replacement Parts

FIGURE 35: Repeater Components Diagram



10.5 Replacement Parts Instructions

 **DANGER**



Electrical Shock Hazard

Disconnect electric before service.

Controller must be properly grounded to an electrical source.

Failure to follow these instructions can result in death or electrical shock.

10.5.1 Plug-In Relay

To replace the plug-in relay, turn off 120 V power to the relay board. Turn off the 24 V power switch on the relay board. Locate the malfunctioning relay and pull the relay from its socket.

Fit a new relay in the socket. Return 120 V power to the relay board and turn on the 24 V power switch on the relay board. Press the reset button on the control board and close the doors.

10.5.2 Control Board Power LED

The LED is linked to the 24 Vac input which supplies the control board with power. If the LED is not lit, there is no power to the board. If this is the case, check the 120 V power wiring to the relay board, the 24 Vac power wiring from the relay board to the control board and the 24 V power 1 A fuse.

10.5.3 10080122 Eprom Chip

The Eprom is where the controller's program (not settings) is stored. To take out the Eprom. The following steps must be taken:

Turn off the power to the control board by turning off the 24 V power switch on the relay board.

Locate the Eprom and with a small terminal screw driver placed underneath the device, pry the Eprom out of the socket.

To fit a new Eprom, look for the notch on one end of the Eprom. There is a notch on the socket and a notch on the Eprom. The Eprom should be fit so that the notch on the socket and the Eprom are aligned.

Turn on the 24 V power switch on the relay board, press the reset button on the control board and close

the doors.

10.5.4 24V Power 1 A Fuse

To replace the 1 A fuse, turn off power to the relay board and turn off the 24 V power switch on the relay board.

Locate the 1A fuse and remove it from its socket using a flathead screwdriver. Twist the fuse a 1/4 turn counter-clockwise until the fuse pops out of the socket. Replace it with a new fuse.

Slide the fuse back into the socket, press down and turn the fuse a 1/4 turn clockwise until secure.

Return 120 V power to the relay board and turn on the 24 V power switch on the relay board. Press the reset button on the control board and close the doors.

10.5.5 Variable Frequency Drive (VFD)

To replace the Variable Frequency Drive, turn off all power to the drive assembly at the breaker or disconnect switch. Turn off 120 V power to the relay board inside the ROBERTS GORDON® ULTRAVAC™ Controller. Turn off the 24 V power switch on the relay board.

Mark all wires connected to the VFD, noting the terminals that they are secured to. Remove all wires from the VFD terminals.

Remove the VFD from its mounting plate by removing the four securing screws.

Verify that the input voltage noted on the rating plate of the VFD matches the input voltage of the old VFD. Secure the new VFD to the mounting plate with the four screws. Return all wires to the correct VFD terminals. If possible, it may be easier to partially re-wire the new VFD before mounting it to the mounting plate.

Close the door and return power to the VFD. Return 120 V power to the relay board. Turn on the 24 V power switch on the relay board. Press the reset button on the control board and close the doors.

10.5.6 Variable Frequency Drive 25 A or 10 A Fuse

To replace a fuse, turn off input power to the variable frequency drive assembly at the breaker or disconnect switch.

Turn off 120 V power to the relay board inside the ROBERTS GORDON® ULTRAVAC™ Controller. Turn off the 24 V power switch on the relay board.

Inside the VFD assembly, open the fuse holder by

pulling down the lever to expose the fuse. Remove the old fuse and insert a new fuse. Verify the correct fuse rating, 25 A for 1 HP 120 V VFD or 2 HP 230 V VFD, 10 A for the .75 HP 230 V VFD, 1 HP 480 V VFD and 2 HP 480 V VFD. Close the fuse holder. Return power to the VFD assembly and verify that the VFD LCD screen is on. (dashes displayed). Close the VFD assembly door.

Return 120 V power to the relay board. Turn on 24 V power switch on the relay board. Press the reset button on the control board and close the doors.

SECTION 11: THE ROBERTS GORDON® ULTRAVAC™ LIMITED WARRANTY

Within 36 months from date of purchase by buyer or 42 months from date of shipment by Roberts-Gordon LLC (whichever occurs first), replacement parts will be provided free of charge for any part of the product which fails due to a manufacturing or material defect.

Roberts-Gordon LLC will require the part in question to be returned to the factory. Roberts-Gordon LLC will, at its sole discretion, repair or replace after determining the nature of the defect and disposition of part in question.

ROBERTS GORDON® Replacement Parts are warranted for a period of 12 months from date of shipment from Roberts-Gordon LLC or the remaining ROBERTS GORDON® System Control warranty.

ROBERTS-GORDON WILL NOT PAY FOR:

Service trips, service calls and labor charges.

Shipment of replacement parts.

Claims where the total price of the goods have not been paid.

Damage due to:

- Improper installation, operation or maintenance.
- Misuse, abuse, neglect, or modification of the ROBERTS GORDON® ULTRAVAC™ in any way.
- Use of the ROBERTS GORDON® ULTRAVAC™ for other than its intended purpose.
- Incorrect gas or electrical supply, accident, fire, floods, acts of God, war, terrorism, or other casualty.
- Improper service, use of replacement parts or accessories not specified by Roberts-Gordon LLC.
- Failure to install or maintain the ROBERTS GORDON® ULTRAVAC™ as directed in the Installation, Operation and Service Manual.
- Relocation of the ROBERTS GORDON® ULTRAVAC™ after initial installation
- The use of the ROBERTS GORDON® ULTRAVAC™ in a corrosive atmosphere containing contaminants.
- The use of the ROBERTS GORDON® ULTRAVAC™ in the vicinity of a combustible or explosive material.
- Any defect in the ROBERTS GORDON® ULTRAVAC™ arising from a drawing, design, or specification supplied by or on behalf of the consumer.
- Damage incurred during shipment. Claim must be filed with carrier.

WARRANTY IS VOID IF:

The ROBERTS GORDON® ULTRAVAC™ is not installed by an electrician qualified in the installation and service of control systems for heating equipment.

You cannot prove original purchase date and required annual maintenance history.

The data plate and/or serial number are removed, defaced, modified or altered in any way.

The ownership of the ROBERTS GORDON® ULTRAVAC™ is moved or transferred. This warranty is nontransferable.

Roberts-Gordon LLC is not permitted to inspect the damaged controller and/or component parts.

READ YOUR INSTALLATION, OPERATION AND SERVICE MANUAL.

If you have questions about your control, contact your installing professional. Should you need Replacement Parts or have additional questions, call or write:

Roberts-Gordon LLC

1250 William Street

P.O. Box 44

Buffalo, New York 14240-0044

Telephone: +1.716.852.4400

Fax: +1.716.852.0854

Toll Free: 800.828.7450

www.robertsgordon.com

Roberts-Gordon LLC's liability, and your exclusive remedy, under this warranty or any implied warranty (including the implied warranties of merchantability and fitness for a particular purpose) is limited to providing replacement parts during the term of this warranty. Some jurisdictions do not allow limitations on how long an implied warranty lasts, so this limitation may not apply to you. There are no rights, warranties or conditions, expressed or implied, statutory or otherwise, other than those contained in this warranty.

Roberts-Gordon LLC shall in no event be responsible for incidental or consequential damages or incur liability for damages in excess of the amount paid by you for the ROBERTS GORDON® ULTRAVAC™. Some jurisdictions do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from jurisdiction to jurisdiction.

Roberts-Gordon LLC shall not be responsible for failure to perform under the terms of this warranty if caused by circumstances out of its control, including but not limited to war, fire, flood, strike, government or court orders, acts of God, terrorism, unavailability of supplies, parts or power. No person is authorized to assume for Roberts-Gordon LLC any other warranty, obligation or liability.

LIMITATIONS ON AUTHORITY OF REPRESENTATIVES:

No representative of Roberts-Gordon LLC, other than an Executive Officer, has authority to change or extend these provisions. Changes or extensions shall be binding only if confirmed in writing by Roberts-Gordon LLC's duly authorized Executive Officer.

